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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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UNLESS OTHERWISE NOTED DWG NO: TITLE: HIGH TEMP REVISION BG TOLERANCES ARE 2mm TERMINAL STRIP (BOARD STACKING) **ANGLES** TW-XX-XX-X-X-XXX-XXX-XXX-XX ONE PLACE DECIMALS ± .1[2.54mm] THREE PLACE DECIMALS ± .005[.13mm] ± 5 TWO PLACE DECIMALS ± .01[.25mm] FOUR PLACE DECIMALS ± .0020[.05mm] SHEET 1 OF 3 DO NOT SCALE FROM THIS PRINT $TW - \underline{XX} - \underline{XX} - \underline{X} - \underline{X} - \underline{XXX} - \underline{XXX} - \underline{XXX} - \underline{XXX} - \underline{XX}$ TABLE - OPTION ** -MW: METAL WASHER No. OF POSITIONS (NOT AVAILABLE IN -12 LEAD STYLE) "C" EXPRESSED IN # OF POS. **TERMINAL** (NOT AVAILABLE FOR -S VERSION) -01 THRU -50 OVERALL LENGTH "XX"= No. OF POS. X .07874 [2.00] (SEE FIG. 2, SHT. 3) -013228 [2.54] (.090 [2.29] MIN TAIL) T-1S13-20-X-2 [8.199] .100 LEAD STYLE (.300 [7.62] MAX TAIL ONLY FOR 3770 .150 3.81 9.576 -T & -TL OPTIONS.) (SEE TABLE 1) 13.581 .150 3.81 (SEE *NOTE) (ALL -MW OPTIONS ARE TO BE TUBED) .5347 POLARIZATION OPTION .5550 14.097 .100 2.54] SPECIFY POS. TO BE REMOVED PLATING-T-1S13-09-X-2 .5940 15.088 2.54 -0.5.100 (SEE FIGURE 1) TAIL LENGTH -G: 20µ" GOLD ON CONTACT AREA, 3µ" GOLD ON TAIL
-T: MATTE TIN CONTACT AND TAIL
-S: 30µ" SELECTIVE GOLD ON CONTACT AREA, MATTE TIN TAIL
-L: 15µ" SELECTIVE GOLD ON CONTACT AREA, MATTE TIN TAIL
-TL: TIN/LEAD (90/10+/-5%) CONTACT AND TAIL SPACE OPTION .673017.094 .100 2.54] -S,-D,-Q: (.120 MIN.) -07 .7510 19.075 .100 2.54 -T,-5,-6: (.160 MIN.) MAX = 'L' - .050 21.082 .100 2.54] .8300 ROW OPTION
-S: SINGLE (USE BODY TMM-50-S)
-D: DOUBLE (USE BODY TMM-50-D: -F: 3µ" FLASH GOLD ON CONTACT AREA, MATTE TIN TAIL 2.54 -09 T-1S13-13-X-2 .4560 11.582 .100 -H: 30µ" GOLD ON CONTACT AREA, 3µ" GOLD ON TAIL .6140 15.596 .100 2.54] -STL: 30µ" SELECTIVE GOLD ON CONTACT AREA, T-1S13-14-X-2 .120-.1599 BOARD SPACE TIN/LEAD (90/10+/-5%) TAIL .3970 2.54 T-1S13-05-X-2 10.084 .100 (ABOVE .160 MIN USE BODY TMMC-50-D) (-08 & -12 LEAD STYLES ONLY) -TM: MATTE TIN CONTACT AND TAIL T-1S13-16-X-2 28.194 2.54 (CAN SUB TMMH-50-D OR TMMH-50-D-LC 1.110 .100 -LM: 15µ" SELECTIVE GOLD ON CONTACT AREA, MATTE TIN TAIL FOR TMMC-50-D) -FM: 34" FLASH GOLD ON CONTACT AREA, MATTE TIN TAIL -T: TRIPLE (USE BODY TMMH-50-T) NOTE: LEAD STYLE -08 & -12 NOT AVAILABLE IN -T. -SM: 30u" SELECTIVE GOLD ON CONTACT AREA. MATTE TIN TAIL -Q: QUAD (USE BODY TMM-50-Q) -Q-5 & 6 ROW OPTION. -5: FIVE ROW (USE BODY TMMH-50-5) -6: SIX ROW (USE BODY TMMH-50-6) FIG 1 ** - MW OPTION, DO NOT DESIGN IN. SAMTEC WILL ONLY SUPPORT EXISTING BUSINESS 2/07/02. SCALE: .75x 200 (SEE NOTE 6) 03 150 闽 闽 |闽 囲 02 囲 浬 闽 囲 闽 闽 画 囲 |岡||岡 .315 [8.00] 回 囲 闽 .236 [5.99] .078 [2.00] 闽 図||図| 囲 闽 .0787 [2.000] REF .155 [3.94] REF 闽 闽 囲 回 囲 |囲||囲 50 01 囲 回 闽 闽 闽 01 99 148 **DOUBLES SINGLES** 01 197 TRIPLES QUADS NOTES: 1.) MAX ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY. 2.) MAX PIN ROTATION IN BODY: 2. 06 300 PUSHOUT FORCE SHALL BE 1 Ib. MIN. 4.) (②) REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
5.) ON -S., -L. -F. & -STL PLATING, GOLD TO GO IN CONTACT AREA WHICH IS OPPOSITE THE GIVEN TAIL LENGTH. FOR 250 囲 画 G. A. H. HEAVY GOLD TO GO IN CONTACT AREA WHICH IS OPPOSITE THE GIVEN TAIL LENGTH. NOTE DOES NOT APPLY TO —T & —TL PLATING.

6.) TOP VIEW (VIEW OF CONTACT AREA, OPPOSITE VIEW OF CUSTOMER SPECIFIED TAIL (SEE PAGE 2)). 囲 一回 一回 囲 囲 囲 |闽 囲 7.) .020 MAX FLASH .393 [9.98] .472 [11.99] 回 |闽 NOTE DELETED INSULATOR MATERIAL: BLACK, LCP, UL 94 VO 囲 囯 囲 10.) FOR ADDED MECHANICAL STABILITY, SAMTEC RECOMMENDS MECHANICAL BOARD SPACERS BE USED IN APPLICATIONS WITH GOLD OR SELECTIVE GOLD PLATED CONNECTORS. CONTACT IPG@SAMTEC.COM FOR MORE INFORMATION. 闽 回 囲 回 囲 囲 |国 闽 囲 囲 山田 国 」国 囲 PROPRIETARY NOTE 246 01 FIVE ROW 01 295 SIX ROW 520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150 PHONE (812) 944-6733 P.O. BOX 1147 CODE 55322 FIG 1 MISC\MKTG MADE BY:MATT CARTER 6-19-98

 $\mathsf{TW-XX-XX-X-X-XXX-XXX-XXX-XX-M}\dot{\mathsf{K}}\mathsf{T}\mathsf{1}$

TW-XX-XX-X-X-XXX-XXX-XXX

SHEET 1 OF 3

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