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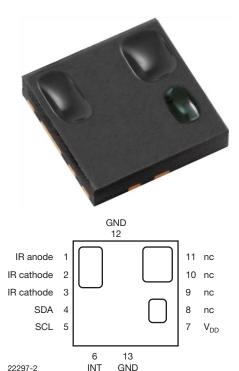






**GREEN** 

## **Fully Integrated Proximity and Ambient Light Sensor with** Infrared Emitter, I<sup>2</sup>C Interface, and Interrupt Function



### **DESCRIPTION**

The VCNL4010 is a fully integrated proximity and ambient light sensor. Fully integrated means that the infrared emitter is included in the package. It has 16 bit resolution. It includes a signal processing IC and features standard I2C communication interface. It features an interrupt function.

#### **APPLICATIONS**

- Proximity sensor for mobile devices (e.g. smart phones, touch phones, PDA, GPS) for touch screen locking, power saving, etc.
- Integrated ambient light function for display/keypad contrast control and dimming of mobile devices
- · Proximity/optical switch for consumer, computing and industrial devices and displays
- · Dimming control for consumer, computing and industrial displays

## **FEATURES**

- Package type: surface mount
- Dimensions (L x W x H in mm): 3.95 x 3.95 x 0.75
- Integrated infrared emitter, ambient light sensor, proximity sensor, and signal conditioning IC
- Interrupt function
- Supply voltage range V<sub>DD</sub>: 2.5 V to 3.6 V
- Supply voltage range IR anode: 2.5 V to 5 V
- Communication via I2C interface
- I<sup>2</sup>C Bus H-level range: 1.7 V to 5 V
- Floor life: 168 h, MSL 3, acc. J-STD-020
- Low stand by current consumption: 1.5 μA
- Compliant to RoHS Directive 2011/65/EU and in accordance to WEEE 2002/96/EC

#### Note

Please see document "Vishay Material Category Policy": www.vishay.com/doc?99902

#### PROXIMITY FUNCTION

- Built-in infrared emitter and photo-pin-diode for proximity function
- 16 bit effective resolution for proximity detection range ensures excellent cross talk immunity
- Programmable LED drive current from 10 mA to 200 mA in 10 mA steps
- · Excellent ambient light suppression by modulating the infrared signal
- Proximity distance up to 200 mm

#### AMBIENT LIGHT FUNCTION

- Built-in ambient light photo-pin-diode with close-tohuman-eye sensitivity
- 16 bit dynamic range from 0.25 lx to 16 klx
- 100 Hz and 120 Hz flicker noise rejection

PRODUCT SUMMARY										
PART NUMBER	OPERATING RANGE (mm)	OPERATING VOLTAGE RANGE (V)	I <sup>2</sup> C BUS VOLTAGE RANGE (V)	LED PULSE CURRENT (1) (mA)	AMBIENT LIGHT RANGE (lx)	AMBIENT LIGHT RESOLUTION (lx)	OUTPUT CODE			
VCNL4010	1 to 200	2.5 to 3.6	1.7 to 5	10 to 200	0.25 to 16 383	0.25	16 bit, I <sup>2</sup> C			

(1) Adjustable through I<sup>2</sup>C interface



ORDERING INFORMATION								
ORDERING CODE	PACKAGING	VOLUME (1)	REMARKS					
VCNL4010-GS08	Tape and reel	MOQ: 1800 pcs	3.95 mm x 3.95 mm x 0.75 mm					
VCNL4010-GS18	rape and reei	MOQ: 7000 pcs	3.95 11111 x 3.95 11111 x 0.75 11111					
VCNL4000Demokit (2)	-	MOQ: 1 pc	-					

#### **Notes**

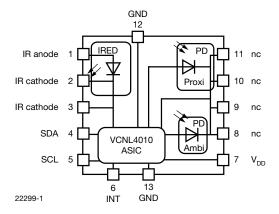
<sup>(2)</sup> VCNL4000 Demokit provides USB dongle, basic software including Vishay licence. The VCNL4010 sensor board could be ordered free of charge by contacting <a href="mailto:sensorstechsupport@vishay.com">sensorstechsupport@vishay.com</a>. Software updates for VCNL4010 can be downloaded from our web site: <a href="https://www.vishay.com/???/">www.vishay.com/???/</a>

<b>ABSOLUTE MAXIMUM RATINGS</b> (T <sub>amb</sub> = 25 °C, unless otherwise specified)										
PARAMETER	TEST CONDITION	SYMBOL	MIN.	MAX.	UNIT					
Supply voltage		$V_{DD}$	- 0.3	5.5	V					
Operation temperature range		T <sub>amb</sub>	- 25	+ 85	°C					
Storage temperature range		T <sub>stg</sub>	- 40	+ 85	°C					
Total power dissipation	T <sub>amb</sub> ≤ 25 °C	P <sub>tot</sub>		50	mW					
Junction temperature		Tj		100	°C					

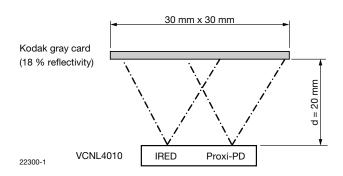
BASIC CHARACTERIST	FICS (T <sub>amb</sub> = 25 °C, unless o	therwise spe	ecified)			
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply voltage V <sub>DD</sub>			2.5		3.6	V
Supply voltage IR anode			2.5		5	V
I <sup>2</sup> C Bus H-level range			1.7		5	V
INT H-level range			1.7		5	V
INT low voltage	3 mA sink current				0.4	V
Current consumption	Standby current, no IRED-operation			1.5	2	μΑ
Current consumption	2 measurements per second, IRED current 20 mA			5		μΑ
	250 measurements per second, IRED current 20 mA			520		μΑ
proximity mode incl. IRED (averaged)	2 measurements per second, IRED current 200 mA			35		μΑ
	250 measurements per second, IRED current 200 mA			4.0		mA
	2 measurements per second averaging = 1			2.5		μΑ
Current consumption ambient	8 measurements per second averaging = 1			10		μΑ
light mode	2 measurements per second averaging = 64			160		μΑ
	8 measurements per second averaging = 64			640		μΑ
Ambient light resolution	Digital resolution (LSB count)			0.25		lx
Ambient light output	E <sub>V</sub> = 100 lx averaging = 64			400		counts
I <sup>2</sup> C clock rate range		f <sub>SCL</sub>			3400	kHz

<sup>(1)</sup> MOQ: minimum order quantity

## **CIRCUIT BLOCK DIAGRAM**



### **TEST CIRCUIT**



#### Note

nc must not be electrically connected
 Pads 8 to 11 are only considered as solder pads

## **BASIC CHARACTERISTICS** (T<sub>amb</sub> = 25 °C, unless otherwise specified)

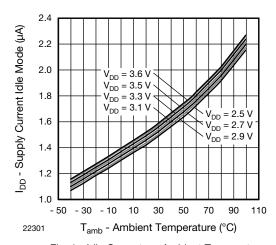


Fig. 1 - Idle Current vs. Ambient Temperature

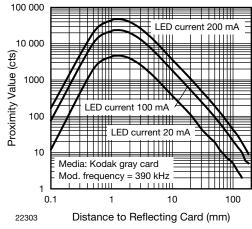
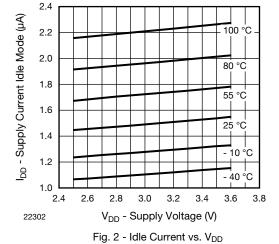


Fig. 3 - Proximity Value vs. Distance



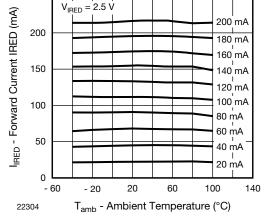


Fig. 4 - Forward Current vs. Temperature

250

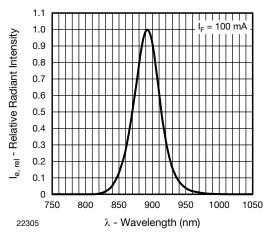


Fig. 5 - Relative Radiant Intensity vs. Wavelength

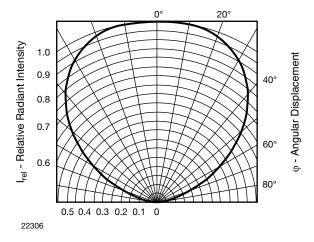


Fig. 6 - Relative Radiant Intensity vs. Angular Displacement

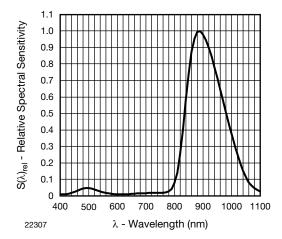


Fig. 7 - Relative Spectral Sensitivity vs. Wavelength (Proximity Sensor)

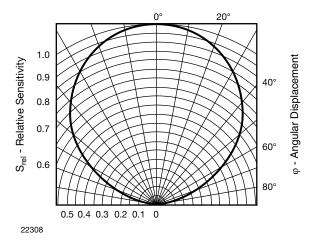


Fig. 8 - Relative Radiant Sensitivity vs. Angular Displacement (Proximity Sensor)

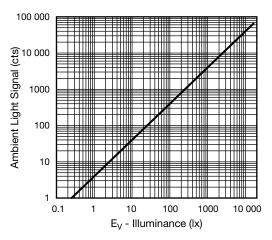


Fig. 9 - Ambient Light Value vs. Illuminance

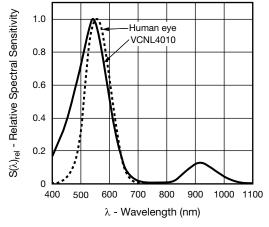


Fig. 10 - Relative Spectral Sensitivity vs. Wavelength (Ambient Light Sensor)



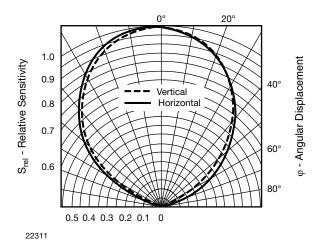


Fig. 11 - Relative Radiant Sensitivity vs. Angular Displacement (Ambient Light Sensor)

## **APPLICATION INFORMATION**

VCNL4010 is a cost effective solution of proximity and ambient light sensor with I<sup>2</sup>C bus interface. The standard serial digital interface is easy to access "Proximity Signal" and "Light Intensity" without complex calculation and programming by external controller. Beside the digital output also a flexible programmable interrupt pin is available.

## 1. Application Circuit

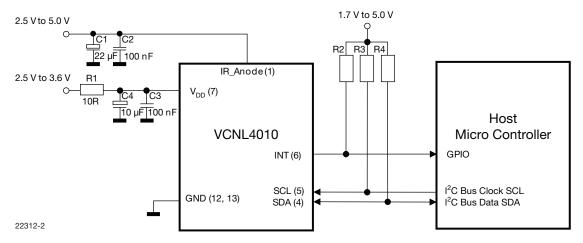


Fig. 12 - Application Circuit (x) = Pin Number

### Note

The interrupt pin is an open drain output. The needed pull-up resistor may be connected to the same supply voltage as the application controller and the pull-up resistors at SDA/SCL. Proposed value R2 should be >1 kΩ, e.g. 10 kΩ to 100 kΩ.
 Proposed value for R3 and R4, e.g. 2.2 kΩ to 4.7 kΩ, depend also on the I²C bus speed.
 For detailed description about set-up and use of the interrupt as well as more application related information see AN: "Designing VCNL4010 into an Application".



#### 2. I<sup>2</sup>C Interface

The VCNL4010 contains seventeen 8 bit registers for operation control, parameter setup and result buffering. All registers are accessible via I<sup>2</sup>C communication. Figure 13 shows the basic I<sup>2</sup>C communication with VCNL4010.

The built in I<sup>2</sup>C interface is compatible with all I<sup>2</sup>C modes (standard, fast and high speed).

 $I^2C$  H-level range = 1.7 V to 5 V.

Please refer to the I<sup>2</sup>C specification from NXP for details.

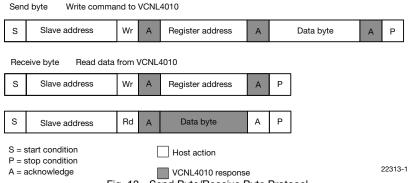


Fig. 13 - Send Byte/Receive Byte Protocol

#### **Device Address**

The VCNL4010 has a fix slave address for the host programming and accessing selection. The predefined 7 bit  $I^2C$  bus address is set to 0010 011 = 13h. The least significant bit (LSB) defines read or write mode. Accordingly the bus address is set to 0010 011x = 26h for write, 27h for read.

### Register Addresses

VCNL4010 has seventeen user accessible 8 bit registers. The register addresses are 80h (register #0) to 90h (register #16).

#### **REGISTER FUNCTIONS**

### Register #0 Command Register

Register address = 80h

The register #0 is for starting ambient light or proximity measurements. This register contains 2 flag bits for data ready indication.

TABLE 1 -	COMMAND	REGISTER #0	)					
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
config_lock	als_data_rdy	prox_data_rdy	als_od	prox_od	als_en	prox_en	selftimed_en	
			Desci	ription				
confi	g_lock	Read only bit. V	alue = 1					
als_data_rdy  Read only bit. Value = 1 when ambient light measurement data is available in the result registers. This bit will be reset when one of the corresponding result registers (reg #5, reg #6) is read.								
prox_c	lata_rdy	Read only bit. Value = 1 when proximity measurement data is available in the result registers. This bit will be reset when one of the corresponding result registers (reg #7, reg #8) is read.						
als	s_od	sequence of rea	a single on-dema adings and stores egisters #5(HB) ar	nd measurement for the averaged resulted to the description of the	or ambient light. ılt. Result is avail	If averaging is ena able at the end of	abled, starts a conversion for	
pro	x_od			nd measurement for read		rs #7(HB) and #8(	LB).	
als	s_en	R/W bit. Enable	s periodic als me	asurement				
pro	x_en	R/W bit. Enable	R/W bit. Enables periodic proximity measurement					
selftin	selftimed_en  R/W bit. Enables state machine and LP oscillator for self timed measurements; no measurement is performed until the corresponding bit is set						asurement is	

### Note

• With setting bit 3 and bit 4 at the same write command, a simultaneously measurement of ambient light and proximity is done. Beside als\_en and/or prox\_en first selftimed\_en needs to be set. On-demand measurement modes are disabled if selftimed\_en bit is set. For the selftimed\_en mode changes in reading rates (reg #4 and reg #2) can be made only when b0 (selftimed\_en bit) = 0. For the als\_od mode changes to the reg #4 can be made only when b4 (als\_od bit) = 0; this is to avoid synchronization problems and undefined states between the clock domains. In effect this means that it is only reasonable to change rates while no selftimed conversion is ongoing.



## Register #1 Product ID Revision Register

Register address = 81h. This register contains information about product ID and product revision.

Register data value of current revision = 21h.

TABLE 2 - PRODUCT ID REVISION REGISTER #1										
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
	Prod	uct ID		Revision ID						
			Descr	ription						
Prod	Product ID Read only bits. Value = 2									
Revision ID Read only bits. Value = 1										

### **Register #2 Rate of Proximity Measurement**

Register address = 82h.

TABLE 3 - PROXIMITY RATE REGISTER #2											
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0				
n/a Rate of Proximity Measurement (no. of measurements per second)											
Description											
Proxim	nity rate	R/W bits. 000 - 1.95 meas 001 - 3.90625 m 010 - 7.8125 meas 100 - 31.25 meas 101 - 62.5 meas 110 - 125 meas 111 - 250 meas	easurements/s easurements/s asurements/s surements/s urements/s	AULT)							

#### Note

• If self\_timed measurement is running, any new value written in this register will not be taken over until the mode is actualy cycled.

### **Register #3 LED Current Setting for Proximity Mode**

Register address = 83h. This register is to set the LED current value for proximity measurement.

The value is adjustable in steps of 10 mA from 0 mA to 200 mA.

This register also contains information about the used device fuse program ID.

TABLE 4 - IR LED CURRENT REGISTER #3									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
Fuse p	Fuse prog ID IR LED current value								
Description									
Fuse p	orog ID	Read only bits. Information abo	ut fuse program r	evision used for in	iitial setup/calibrat	ion of the device.			
IR LED cu	R/W bits. IR LED current = Value (dec.) x 10 mA.  Valid Range = 0 to 20d. e.g. 0 = 0 mA , 1 = 10 mA,, 20 = 200 mA (2 = 20 mA = DEFAULT)  LED Current is limited to 200 mA for values higher as 20d.								



## **Register #4 Ambient Light Parameter Register**

Register address = 84h.

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
Cont. conv. mode		als_rate		Auto offset compensation		Averaging function of measurements		
			Desci	ription				
Cont. conve	ersion mode	Enable = 1; Disa This function ca				ements. Please re	efer to the	
R/W bits. Ambient light measurement r 000 - 1 samples/s 001 - 2 samples/s = DEFAULT 010 - 3 samples/s 011 - 4 samples/s 100 - 5 samples/s 101 - 6 samples/s 110 - 8 samples/s 111 - 10 samples/s								
Auto offset compensation  Br/W bit. Automatic offset compensation  In order to compensate a technology there is a built in automatic offset compensation measurement and subtracted autom					nction. ue is measured be		J	
Averagin	g function	R/W bits. Averaging function.  Bit values sets the number of single conversions done during one measurement cycle. Result is the average value of all conversions.  Number of conversions = 2 <sup>decimal_value</sup> e.g. 0 = 1 conv., 1 = 2 conv, 2 = 4 conv.,7 = 128 conv.  DEFAULT = 32 conv. (bit 2 to bit 0: 101)						

### Note

• If self\_timed measurement is running, any new value written in this register will not be taken over until the mode is actualy cycled.

## Register #5 and #6 Ambient Light Result Register

Register address = 85h and 86h. These registers are the result registers for ambient light measurement readings.

The result is a 16 bit value. The high byte is stored in register #5 and the low byte in register #6.

TABLE 6 - AMBIENT LIGHT RESULT REGISTER #5									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
	Description								
		Read only bits. I	High byte (15:8) of	ambient light mea	asurement result				

TABLE 7 - AMBIENT LIGHT RESULT REGISTER #6										
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0									
	Description									
Read only bits. Low byte (7:0) of ambient light measurement result										



## Register #7 and #8 Proximity Measurement Result Register

Register address = 87h and 88h. These registers are the result registers for proximity measurement readings.

The result is a 16 bit value. The high byte is stored in register #7 and the low byte in register #8.

TABLE 8 - PROXIMITY RESULT REGISTER #7									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
Description									
		Read only bits	. High byte (15:8)	of proximity meas	urement result				

TABLE 9 - PROXIMITY RESULT REGISTER #8										
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0									
Description										
	Read only bits. Low byte (7:0) of proximity measurement result									

### **Register #9 Interrupt Control Register**

Register address = 89h.

TABLE 10 - INTERRUPT CONTROL REGISTER #9									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
	Int count exceed			INT_PROX_ ready_EN	INT_ALS_ ready_EN	INT_THRES_EN	INT_THRES_ SEL		
			Descr	iption					
Int coun	R/W bits. These bits of threshold   000 - 1 count = DEFA   001 - 2 count   010 - 4 count   011 - 8 count   100 - 16 count   101 - 32 count   110 - 64 count   111 - 128 coun			number of consec	utive measuremer	nts needed above/	below the		
INT_PROX	_ready_EN	R/W bit. Enable	s interrupt genera	tion at proximity o	lata ready				
INT_ALS_	ready_EN	R/W bit. Enables interrupt generation at ambient data ready							
INT_THI	RES_EN	R/W bit. Enables interrupt generation when high or low threshold is exceeded							
INT_THRES_SEL R/W bit. If 0: thresholds are applied to proximity measurements If 1: thresholds are applied to als measurements									



## Register #10 and #11 Low Threshold

Register address = 8Ah and 8Bh. These registers contain the low threshold value. The value is a 16 bit word. The high byte is stored in register #10 and the low byte in register #11.

TABLE 11 - LOW THRESHOLD REGISTER #10									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
	R/W bits. High byte (15:8) of low threshold value								

TABLE 12 - LOW THRESHOLD REGISTER #11									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
	R/W bits. Low byte (7:0) of low threshold value								

### Register #12 and #13 High Threshold

Register address = 8Ch and 8Dh. These registers contain the high threshold value. The value is a 16 bit word. The high byte is stored in register #12 and the low byte in register #13.

TABLE 13 - HIGH THRESHOLD REGISTER #12									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
R/W bits. High byte (15:8) of high threshold value									

TABLE 14 - HIGH THRESHOLD REGISTER #13										
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0									
Description										
R/W bits. Low byte (7:0) of high threshold value										

## Register #14 Interrupt Status Register

Register address = 8Eh. This register contains information about the interrupt status for either proximity or ALS function and indicates if high or low going threshold exceeded.

TABLE 15 - INTERRUPT STATUS REGISTER #14									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
	n/a int_prox_ready int_als_ready int_th_low int_th_hi								
	Description								
int_prox	int_prox_ready R/W bit. Indicates a generated in				ty				
int_als	_ready	R/W bit. Indicat	es a generated in	terrupt for als					
int_th	int_th_low R/W bit. Indicates a low threshold exceed								
int_t	int_th_hi R/W bit. Indicates a high threshold exceed								

#### Note

 Once an interrupt is generated the corresponding status bit goes to 1 and stays there unless it is cleared by writing a 1 in the corresponding bit. The int pad will be pulled down while at least one of the status bit is 1.



### Register #15 Proximity Modulator Timing Adjustment

Register address = 8Fh.

	6 - PROXIMIT	1		1	Г		T	
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
ļ	Modulation delay ti	me	Proximity	frequency	М	odulation dead tir	ne	
			Desc	ription				
Modulatio	Modulation delay time  R/W bits. Setting a delay time between IR LED signal and IR input signal evaluation.  This function is for compensation of delays from IR LED and IR photo diode. Also in respect to the possibility for setting different proximity signal frequency. Correct adjustment is optimizing measurement signal level. ( DEFAULT = 0)							
R/W bits. Setting the proximity IR test signal frequency The proximity measurement is using a square IR signal as measurement signal. Four different va possible:  00 = 390.625 kHz (DEFAULT) 01 = 781.25 kHz 10 = 1.5625 MHz 11 = 3.125 MHz						iferent values ar		
R/W bits. Setting a dead time in evaluation of IR signs Modulation dead time This function is for reducing of possible disturbance of This function is reducing signal level and should be u					e effects.	of the IR signal. (	DEFAULT = 1)	

#### Note

The settings for best performance will be provided by Vishay. With first samples this is evaluated to:
 Delay Time = 0; Dead Time = 1 and Prox Frequency = 0. With that register#15 should be programmed with 1 (= default value).

### Register #16 Ambient IR Light Level Register

Register address = 90h.

This register is not intended to be used by customer.

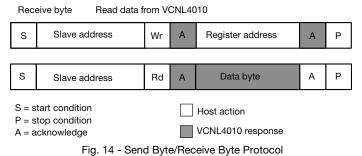
## 3. IMPORTANT APPLICATION HINTS AND EXAMPLES

#### 3.1 Receiver standby mode

In standby mode the receiver has the lowest current consumption of about 1.5  $\mu$ A. In this mode only the I<sup>2</sup>C interface is active. This is always valid, when there are no measurement demands for proximity and ambient light executed. Also the current sink for the IR-LED is inactive, so there is no need for changing register #3 (IR LED current).

#### 3.2 Data Read

In order to get a certain register value, the register has to be addressed without data like shown in the following scheme. After this register addressing, the data from the addressed register is written after a subsequent read command.



rig. 11 Gold Byto/Hocoive Byto Hotocol

The stop condition between these write and read sequences is not mandatory. It works also with a repeated start condition.

### Note

For reading out 2 (or more) subsequent registers like the result registers, it is not necessary to address each of the registers separately. After
one read command the internal register counter is increased automatically and any subsequent read command is accessing the next
register.



Example: read register "Ambient Light Result Register" #5 and #6:

Addressing:command: 26h, 85h (VCNL4010\_l2C\_Bus\_Write\_Adr., Ambient Light Result Register #5 [85])

Read register #5:command: 27h, data (VCNL4010\_I<sup>2</sup>C\_Bus\_Read\_Adr., {High Byte Data of Ambient Light Result register #5 [85])}

Read register #6:command: 27h, data (VCNL4010\_I<sup>2</sup>C\_Bus\_Read\_Adr., {Low Byte Data of Ambient Light Result register #6 [86])}

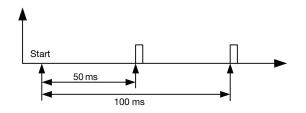
#### 3.3 Continuous Conversion Mode in Ambient Light Measurement

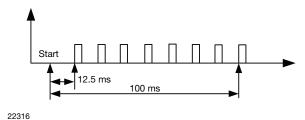
In the following is a detail description of the function "continuous conversion" (bit 7 of register #4)

### Standard mode (bit 7 of reg #4 = 0):

In standard mode the ambient light measurement is done during a fixed time frame of 100 ms. The single measurement itself takes actually only appr. 300 µs.

The following figures show examples of this measurement timing in standard mode using averaging function 2 and 8 as examples for illustration (possible values up to 128).





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Fig. 15 - Ambient Light Measurement with Averaging = 2; Final Measurement Result = Average of these 2 Measurements

Fig. 16 - Ambient Light Measurement with Averaging = 8; Final Measurement Result = Average of these 8 Measurements

#### Note

• ≥ Independent of setting of averaging the result is available only after 100 ms.

## Continuous conversion mode (bit 7 of register #4 = 1):

In continuous conversion mode the single measurements are done directly subsequent after each other.

See following examples in figure 17 and 18

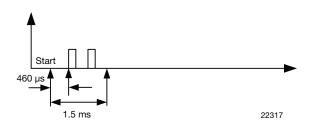


Fig. 17 - Ambient Light Measurement with Averaging = 2; using Continuous Conversion Mode

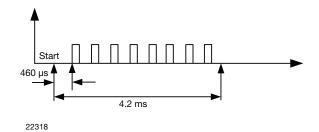
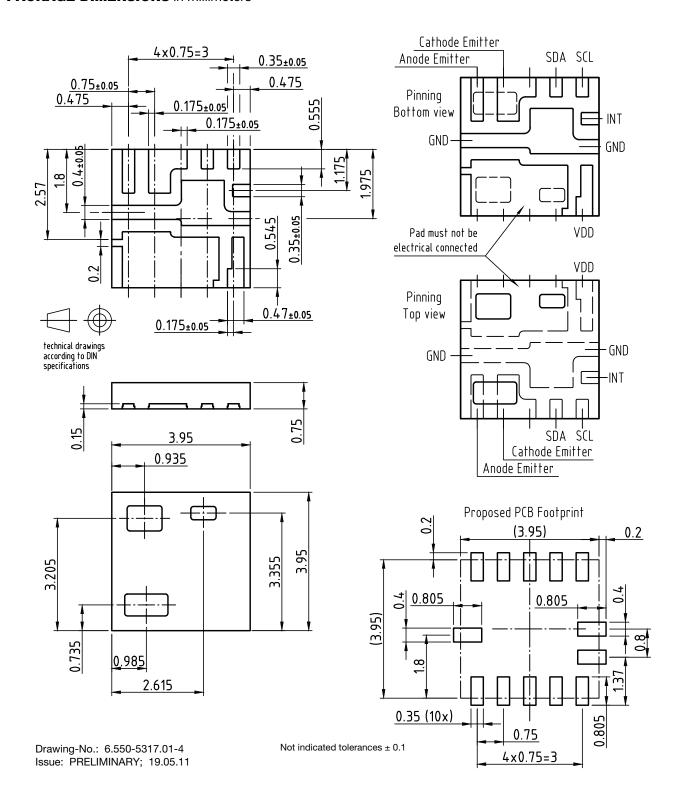


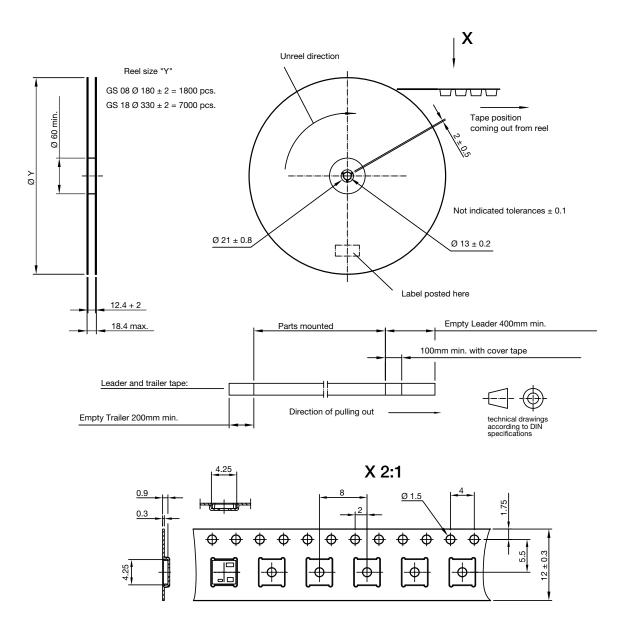
Fig. 18 - Ambient Light Measurement with Averaging = 8; using Continuous Conversion Mode



## **PACKAGE DIMENSIONS** in millimeters



## TAPE AND REEL DIMENSIONS in millimeters



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### **SOLDER PROFILE**

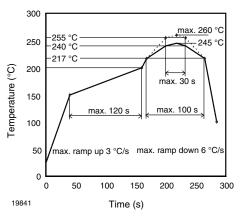


Fig. 19 - Lead (Pb)-free Reflow Solder Profile acc. J-STD-020

### **DRYPACK**

Devices are packed in moisture barrier bags (MBB) to prevent the products from moisture absorption during transportation and storage. Each bag contains a desiccant.

### **FLOOR LIFE**

Floor life (time between soldering and removing from MBB) must not exceed the time indicated on MBB label:

Floor life: 168 h

Conditions:  $T_{amb}$  < 30 °C, RH < 60 %

Moisture sensitivity level 3, according to J-STD-020

#### **DRYING**

In case of moisture absorption devices should be baked before soldering. Conditions see J-STD-020 or label. Devices taped on reel dry using recommended conditions 192 h at 40  $^{\circ}$ C (+ 5  $^{\circ}$ C), RH < 5  $^{\circ}$ K.



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