

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



Contact us

Tel: +86-755-8981 8866 Fax: +86-755-8427 6832

Email & Skype: info@chipsmall.com Web: www.chipsmall.com

Address: A1208, Overseas Decoration Building, #122 Zhenhua RD., Futian, Shenzhen, China









PRODUCT: Electromagnetic Buzzer

EDITION: A/2017

Soberton Inc.

THIS SPECIFICATION APPLIES TO THE ELECTROMAGNETIC BUZZER

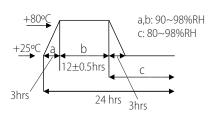
SPECIFICATION

Test condition: TEMP=+25±2 ℃ Related humidity=65±5% Air pressure:860 ~1060mbar

item	unit	specification	condition
rated voltage	Vo-p	12.0	Vo-p
operating volt	Vo-p	10.0 ~ 14.0	
mean current	mA	40 Max	At rated voltage 2048Hz, square wave, 1/2 duty
coil resistance	Ω	115±18	
sound output	dBA	85	At 10cm(A-weight free air), at rated voltage
			2048Hz, square wave, 1/2duty
rated frequency	Hz	2048	
operating temp	oC	-20 ~ +70	
storage temp	°C	-30 ~+80	
dimension	mm	φ16.0 x H 14.0	See attached drawing
weight	gram	7.0	
material		PPO(Black)	
terminal		Pin type	See attached drawing
		(Plating Sn)	
environmental		RoHS	
protection regulation			

ENVIRONMENT TEST

ENVIRONMENT 1E31		
item	test condition	evaluation standard
high temp. test	After being placed in a chamber at +80°C for 96 hours.	After the test the part will meet specifications without any degradation in appearance and
low temp. test	After being placed in a chamber at -30°C for 96 hours.	performance except SPL, after 4 hours at +25°C. The SPL will be in ±10dBA compared with initial
thermal shock	The part will be subjected to 10 cycles. One cycle shall consist of: +80°C -30°C 30 min 60 min	one.
temp./humidity cycle	The part will be subjected to 10 cycles.	_
	One cycle shall be 24 hours and consist of:	





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RELIABILITY TEST

item	test conditions	evaluation standard
operating life test	ORDINARY TEMPERATURE	After the test the part will meet specifications
	The part will be subjected to 96 hours of	without any degradation in appearance and
	continuous operation at room temperature.	performance except SPL, after 4 hours at +25°C.
	HIGH TEMPERATURE	The SPL would be in ± 10 dBA compared with
	The part will be subjected to 72 hours of	initial one.
	continuous operation at +60°C with 12.0V,	
	2048Hz applied.	
	LOW TEMPERATURE	
	The part will be subjected to 72 hours of	
	continuous operation at -20°C with 12.0V,	
	2048Hz applied.	

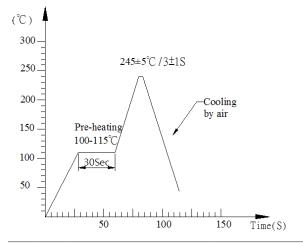
TEST CONDITION

Standard Test Condition: a)Temperature: +5~+35°C b)Humidity:45~85% c)Pressure: 860~1060mbar

MECHANICAL CHARACTERISTICS

item	test condition	evaluation standard
solderability	Lead terminals are immersed in solder bath of +250±5°C for 3±1 seconds.	90% min.lead terminals will be wet with solder No interference in operation.
soldering heat resistance	Lead terminal are immersed in soldering bath of 260±5°C for 2±0.5 seconds.	-
terminal mechanical strength	Apply the terminal with 1KG strength for 1 minute	No damage and cutting off.
vibration	The part will be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude will be 1.52mm(9.3G). The vibration test will consist of 2 hours per axis in each three axes (X,Y,Z). Total 6 hours.	After the test the part will meet specifications without any damage in appearance and performance except SPL. SPL would be in ±10dBA compared with initial one.
drop test	The part only will be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X,Y,Z). Total of 9 times.	

RECOMMENDED TEMPERATURE PROFILE FOR REFLOW OVEN



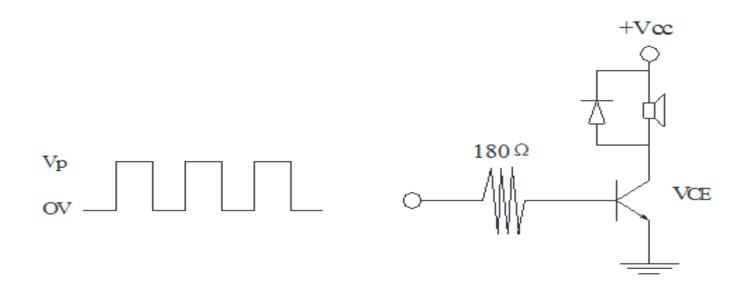
Recommendable wave soldering condition is as follows: Note 1: It is requested that reflow soldering should be executed after heat of product goes down to normal temperature. Note 2: Peak reflow temperature of 250°C maximum of 10 seconds, with a maximum duration of 40-60 seconds between 220°C and 250°C



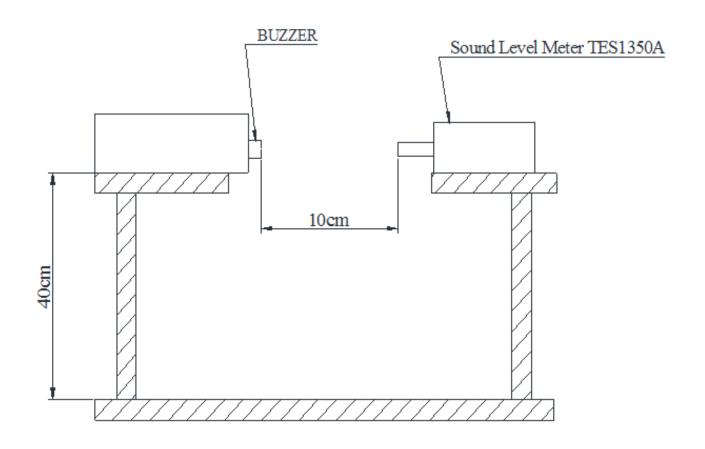
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MEASUREMENT TEST CIRCUIT



INSPECTION FIXTURE





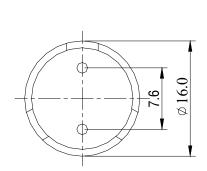
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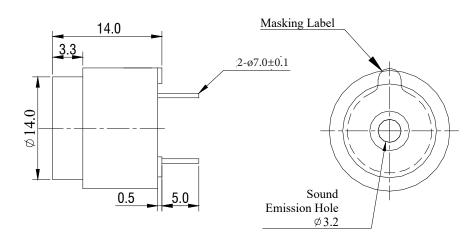
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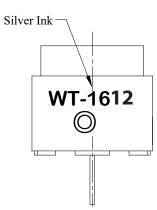
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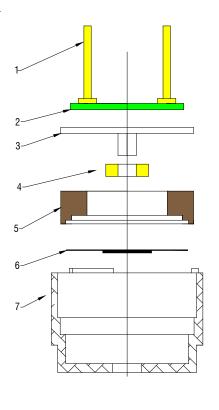
DIMENSIONS

Tolerance:±0.5 (unit: mm)









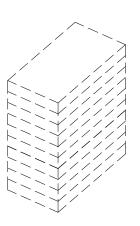
no	item	material	quantity
1	PIN	Copper	2
2	PCB	Epoxy glass fiber cloth + Copper	1
3	Core	Ferrum	1
4	Coil	Copper	1
5	Magnet ring	Poly + Ferrite	1
	Diaphragm	Ferrum	1
6	CASE	PPO	1

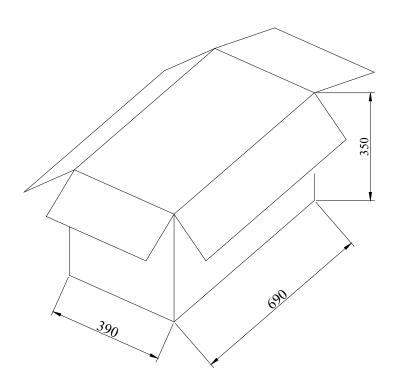


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PACKING





size	lxwxh	quantity
tray	320x70x28	50 pcs
inner box	340x190x310	500 pcs
carton box	690x390x350	2000 pcs