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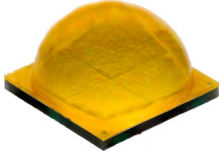
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# Cree® XLamp® XHP70.2 LEDs



## PRODUCT DESCRIPTION

The XLamp XHP70.2 LED is the next generation of Extreme High Power LEDs that delivers the lowest system cost through the best lumen density, reliability and color consistency. Built on Cree’s latest high-power LED technology, the XHP70.2 LED improves the lumen density, voltage characteristics, reliability and optical performance of the XHP70 LED in the same 7.0 mm x 7.0 mm footprint. The new XHP70.2 LED provides an easy drop-in upgrade to achieve higher system LPW for lighting manufacturers with existing XHP70 designs, eliminating redesign costs. Its unparalleled lumen density and longer lifetime at higher operating temperatures also enable new and innovative lighting designs at lower system costs.

## FEATURES

- Available in white, configurable to 6 V or 12 V by PCB layout
- Available in 5-step EasyWhite® bins at 3000 K to 5000 K CCT, 3-step EasyWhite bins at 2700 K to 5000 K and 2-step EasyWhite bins at 2700 K to 4000 K CCT
- Available in ANSI white bins at 3000 K to 7000 K CCT
- Available in standard, 70-, 80-, and 90-minimum CRI options
- Binned at 85 °C
- Maximum drive current: 4800 mA (6 V), 2400 mA (12 V)
- Low thermal resistance: 0.9 °C/W
- Wide viewing angle: 125°
- Unlimited floor life at ≤ 30 °C/85% RH
- Reflow solderable - JEDEC J-STD-020C

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## CHARACTERISTICS

XHP70.2 LEDs are tested and binned in the 12-V configuration. See the Mechanical Dimensions section on page 25 for pad layout options.

Characteristics	Unit	Minimum	Typical	Maximum
Thermal resistance, junction to solder point	°C/W		0.9	
Viewing angle (FWHM)	degrees		125	
Temperature coefficient of voltage (6 V)*	mV/°C		-2.9	
Temperature coefficient of voltage (12 V)	mV/°C		-5.8	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current (6 V)*	mA			4800
DC forward current (12 V)	mA			2400
Reverse voltage	V			5
Forward voltage (6 V, @ 2100 mA, 85 °C)*	V		5.6	6.1
Forward voltage (12 V, @ 1050 mA, 85 °C)	V		11.2	12.2
LED junction temperature	°C			150

**Note:**

\* Data for the 6-V configuration is calculated and for reference only.

## FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS

The following table provides order codes for XLamp XHP70.2 LEDs. For a complete description of how the flux and chromaticity groups are reflected in the bin code and order code nomenclature, please see the Bin and Order Code Formats section (page 22).

Binning condition:  $T_j = 85\text{ °C}$ ; 12 V,  $I_f = 1050\text{ mA}$

Reference condition:  $T_j = 85\text{ °C}$ ; 6 V,  $I_f = 2100\text{ mA}$

Nominal CCT	CRI		Minimum Luminous Flux			2-Step		3-Step		5-Step	
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
5000 K	70		P2	1830	2015					50E	XHP70B-00-0000-0D0BP250E
			N4	1710	1883						XHP70B-00-0000-0D0BN450E
	80		N2	1590	1751			50G	XHP70B-00-0000-0D0HN250G		
			M4	1485	1635				XHP70B-00-0000-0D0HM450G		
	90		M4	1485	1635			50G	XHP70B-00-0000-0D0UM450G		
			M2	1380	1520				XHP70B-00-0000-0D0UM250G		
4500 K	70		P2	1830	2015					45E	XHP70B-00-0000-0D0BP245E
			N4	1710	1883						XHP70B-00-0000-0D0BN445E
	80		N2	1590	1751			45G	XHP70B-00-0000-0D0HN245G		
			M4	1485	1635				XHP70B-00-0000-0D0HM445G		
	90		M2	1380	1520			45G	XHP70B-00-0000-0D0UM245G		
			K4	1290	1420				XHP70B-00-0000-0D0UK445G		
4000 K	70		P2	1830	2015					40E	XHP70B-00-0000-0D0BP240E
			N4	1710	1883						XHP70B-00-0000-0D0BN440E
	80		N2	1590	1751	40H	XHP70B-00-0000-0D0HN240H	40G	XHP70B-00-0000-0D0HN240G		
			M4	1485	1635		XHP70B-00-0000-0D0HM440H		XHP70B-00-0000-0D0HM440G		
	90		M2	1380	1520	40H	XHP70B-00-0000-0D0UM240H	40G	XHP70B-00-0000-0D0UM240G		
			K4	1290	1420		XHP70B-00-0000-0D0UK440H		XHP70B-00-0000-0D0UK440G		

### Notes

- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and a tolerance of  $\pm 2$  on CRI measurements. See the Measurements section (page 24).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



**FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS - CONTINUED**

Nominal CCT	CRI		Minimum Luminous Flux			2-Step		3-Step		5-Step	
	Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code
3500 K	70		N4	1710	1883					35E	XHP70B-00-0000-0D0BN435E
			N2	1590	1751						XHP70B-00-0000-0D0BN235E
	80		N2	1590	1751	35H	XHP70B-00-0000-0D0HN235H	35G	XHP70B-00-0000-0D0HN235G		
			M4	1485	1635		XHP70B-00-0000-0D0HM435H		XHP70B-00-0000-0D0HM435G		
	90		M2	1380	1520	35H	XHP70B-00-0000-0D0UM235H	35G	XHP70B-00-0000-0D0UM235G		
			K4	1290	1420		XHP70B-00-0000-0D0UK435H		XHP70B-00-0000-0D0UK435G		
3000 K	70		N4	1710	1883					30E	XHP70B-00-0000-0D0BN430E
			N2	1590	1751						XHP70B-00-0000-0D0BN230E
	80		N2	1590	1751	30H	XHP70B-00-0000-0D0HN230H	30G	XHP70B-00-0000-0D0HN230G		
			M4	1485	1635		XHP70B-00-0000-0D0HM430H		XHP70B-00-0000-0D0HM430G		
	90		K4	1290	1420	30H	XHP70B-00-0000-0D0UK430H	30G	XHP70B-00-0000-0D0UK430G		
			K2	1200	1321		XHP70B-00-0000-0D0UK230H		XHP70B-00-0000-0D0UK230G		
2700 K	80		M4	1485	1635	27H	XHP70B-00-0000-0D0HM427H	27G	XHP70B-00-0000-0D0HM427G		
			M2	1380	1520		XHP70B-00-0000-0D0HM227H		XHP70B-00-0000-0D0HM227G		
	90		K2	1200	1321	27H	XHP70B-00-0000-0D0UK227H	27G	XHP70B-00-0000-0D0UK227G		
			J4	1120	1233		XHP70B-00-0000-0D0UJ427H		XHP70B-00-0000-0D0UJ427G		

- Notes
- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and a tolerance of  $\pm 2$  on CRI measurements. See the Measurements section (page 24).
  - Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
  - \* Flux values @ 25 °C are calculated and for reference only.

## FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS

The following table provides order codes for XLamp XHP70.2 LEDs. For a complete description of how the flux and chromaticity groups are reflected in the bin code and order code nomenclature, please see the Bin and Order Code Formats section (page 22).

Binning condition:  $T_j = 85\text{ °C}$ ; 12 V,  $I_F = 1050\text{ mA}$

Reference condition:  $T_j = 85\text{ °C}$ ; 6 V,  $I_F = 2100\text{ mA}$

Nominal CCT	Chromaticity Regions	CRI		Minimum Luminous Flux			Order Code		
		Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*			
7000 K	0A, 0B, 0C, 0D, 0R, 0S, 0T, 0U, 1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U	0	68	N4	1710	1883	XHP70B-00-0000-0D00N40DT		
				N2	1590	1751	XHP70B-00-0000-0D00N20DT		
		70		N4	1710	1883	XHP70B-00-0000-0D0BN40DT		
				N2	1590	1751	XHP70B-00-0000-0D0BN20DT		
		80		N2	1590	1751	XHP70B-00-0000-0D0HN20DT		
				M4	1485	1635	XHP70B-00-0000-0D0HM40DT		
		6500 K	1A, 1B, 1C, 1D	0	68	N4	1710	1883	XHP70B-00-0000-0D00N40E1
						N2	1590	1751	XHP70B-00-0000-0D00N20E1
70				N4	1710	1883	XHP70B-00-0000-0D0BN40E1		
				N2	1590	1751	XHP70B-00-0000-0D0BN20E1		
80				N2	1590	1751	XHP70B-00-0000-0D0HN20E1		
				M4	1485	1635	XHP70B-00-0000-0D0HM40E1		
6000 K	1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U, 2A, 2B, 2C, 2D, 2R, 2S, 2T, 2U			0	68	P2	1830	2015	XHP70B-00-0000-0D00P20DV
						N4	1710	1883	XHP70B-00-0000-0D00N40DV
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20DV		
				N4	1710	1883	XHP70B-00-0000-0D0BN40DV		
		80		N2	1590	1751	XHP70B-00-0000-0D0HN20DV		
				M4	1485	1635	XHP70B-00-0000-0D0HM40DV		
		90		M4	1485	1635	XHP70B-00-0000-0D0UM40DV		
				M2	1380	1520	XHP70B-00-0000-0D0UM20DV		
5700 K	2A, 2B, 2C, 2D	0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E2		
				N4	1710	1883	XHP70B-00-0000-0D00N40E2		
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E2		
				N4	1710	1883	XHP70B-00-0000-0D0BN40E2		
		80		N2	1590	1751	XHP70B-00-0000-0D0HN20E2		
				M4	1485	1635	XHP70B-00-0000-0D0HM40E2		
		90		M4	1485	1635	XHP70B-00-0000-0D0UM40E2		
				M2	1380	1520	XHP70B-00-0000-0D0UM20E2		

### Notes

- Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and a tolerance of  $\pm 2$  on CRI measurements. See the Measurements section (page 24).
- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.

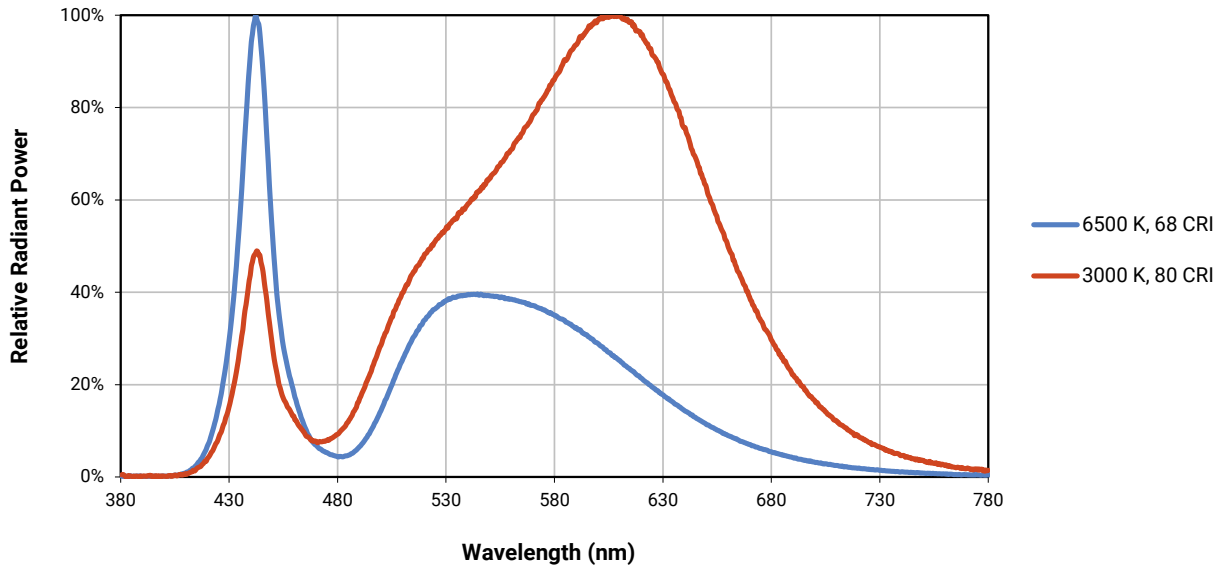
**FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS - CONTINUED**

Nominal CCT	Chromaticity Regions	CRI		Minimum Luminous Flux			Order Code
		Min	Typ	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	
5000 K	3A, 3B, 3C, 3D	0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E3
				N4	1710	1883	XHP70B-00-0000-0D00N40E3
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E3
				N4	1710	1883	XHP70B-00-0000-0D0BN40E3
		80		N2	1590	1751	XHP70B-00-0000-0D0HN20E3
				M4	1485	1635	XHP70B-00-0000-0D0HM40E3
		90		M4	1485	1635	XHP70B-00-0000-0D0UM40E3
				M2	1380	1520	XHP70B-00-0000-0D0UM20E3
4500 K	4A, 4B, 4C, 4D	0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E4
				N4	1710	1883	XHP70B-00-0000-0D00N40E4
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E4
				N4	1710	1883	XHP70B-00-0000-0D0BN40E4
		80		N2	1590	1751	XHP70B-00-0000-0D0HN20E4
				M4	1485	1635	XHP70B-00-0000-0D0HM40E4
		90		M2	1380	1520	XHP70B-00-0000-0D0UM20E4
				K4	1290	1420	XHP70B-00-0000-0D0UK40E4
4000 K	5A, 5B, 5C, 5D	0	68	P2	1830	2015	XHP70B-00-0000-0D00P20E5
				N4	1710	1883	XHP70B-00-0000-0D00N40E5
		70		P2	1830	2015	XHP70B-00-0000-0D0BP20E5
				N4	1710	1883	XHP70B-00-0000-0D0BN40E5
		80		N2	1590	1751	XHP70B-00-0000-0D0HN20E5
				M4	1485	1635	XHP70B-00-0000-0D0HM40E5
		90		M2	1380	1520	XHP70B-00-0000-0D0UM20E5
				K4	1290	1420	XHP70B-00-0000-0D0UK40E5
3500 K	6A, 6B, 6C, 6D	70		N4	1710	1883	XHP70B-00-0000-0D0BN40E6
3000 K	7A, 7B, 7C, 7D	70		N4	1710	1883	XHP70B-00-0000-0D0BN40E7
				N2	1590	1751	XHP70B-00-0000-0D0BN20E7

**Notes**

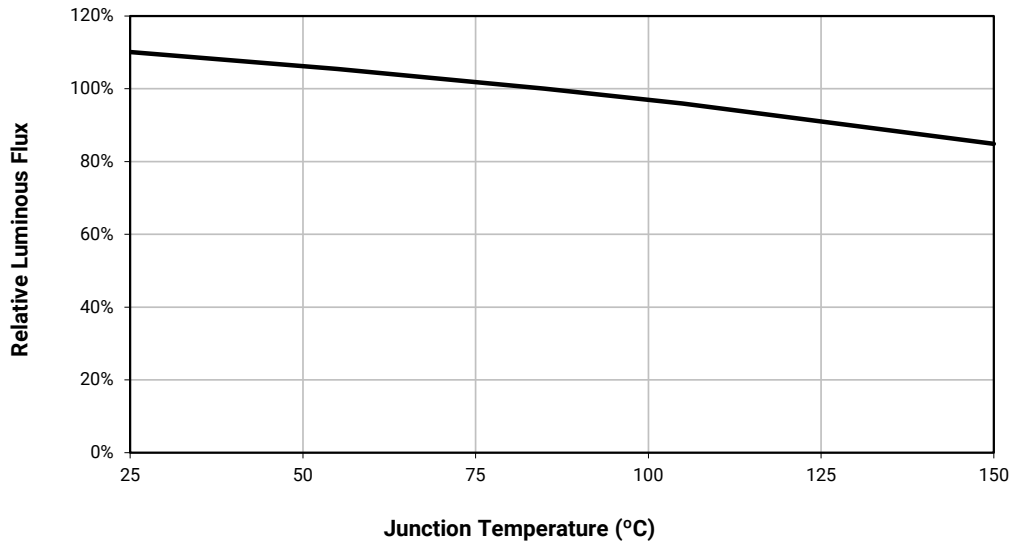
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- Cree XLamp XHP70.2 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.

**RELATIVE SPECTRAL POWER DISTRIBUTION**



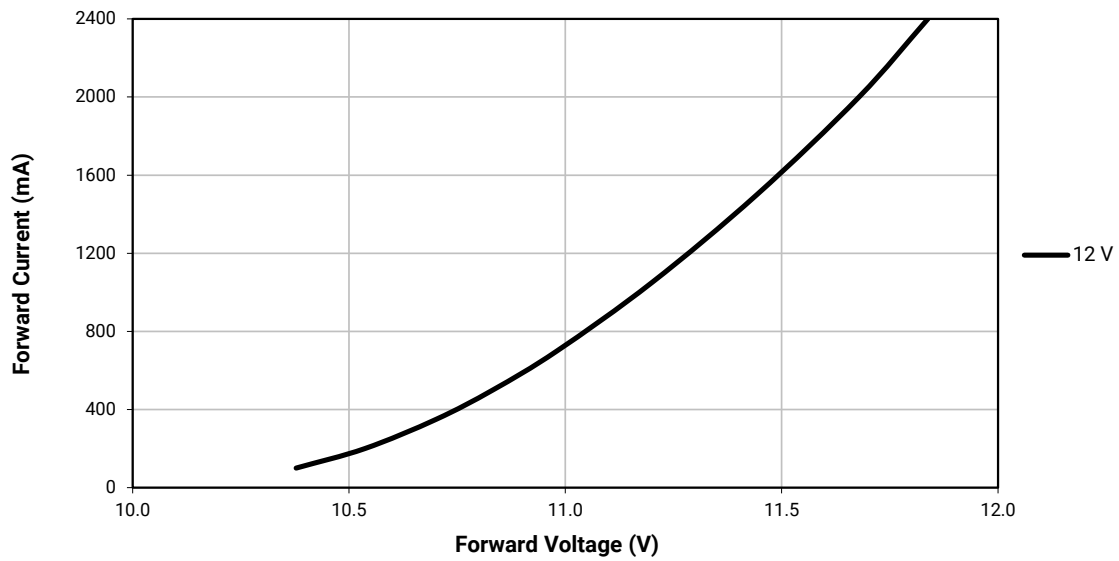
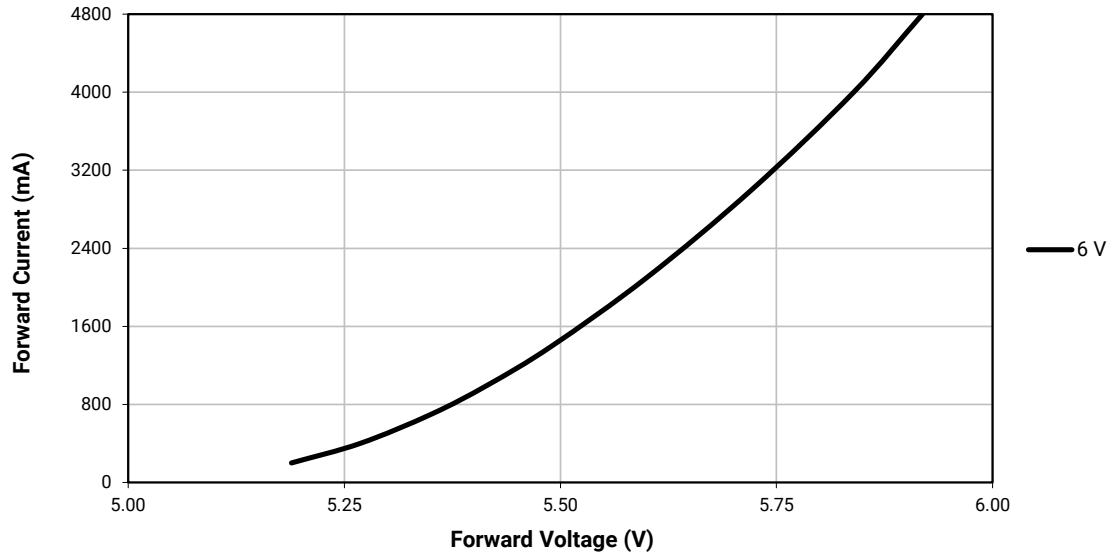
**RELATIVE FLUX VS. JUNCTION TEMPERATURE**

Reference condition: 6 V,  $I_F = 2100$  mA; 12 V,  $I_F = 1050$  mA

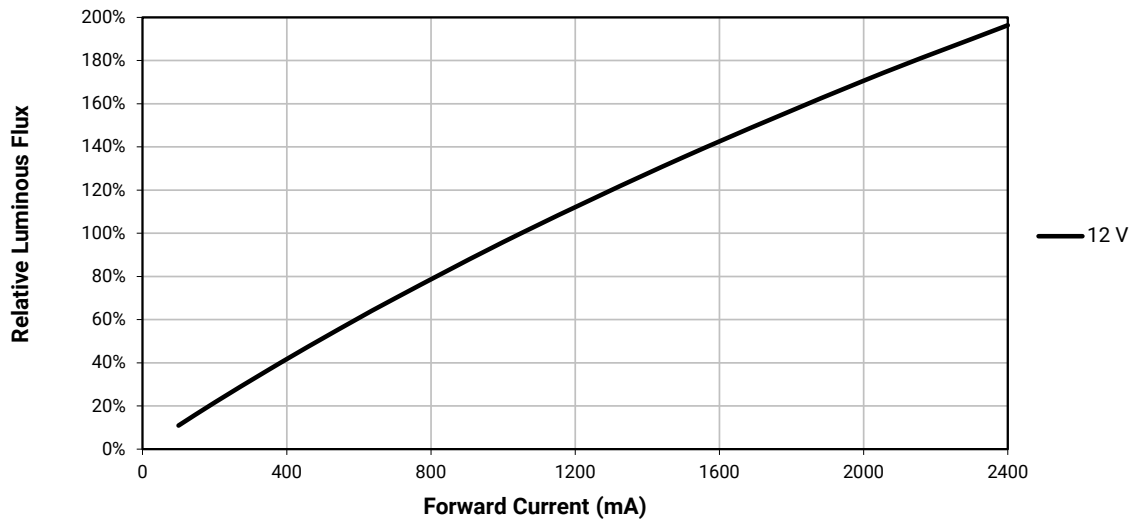
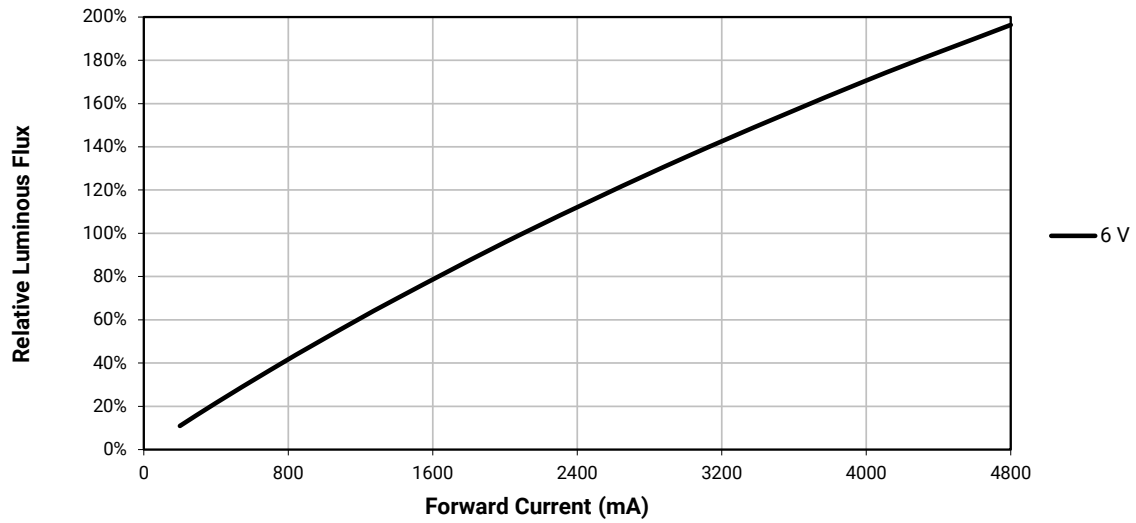




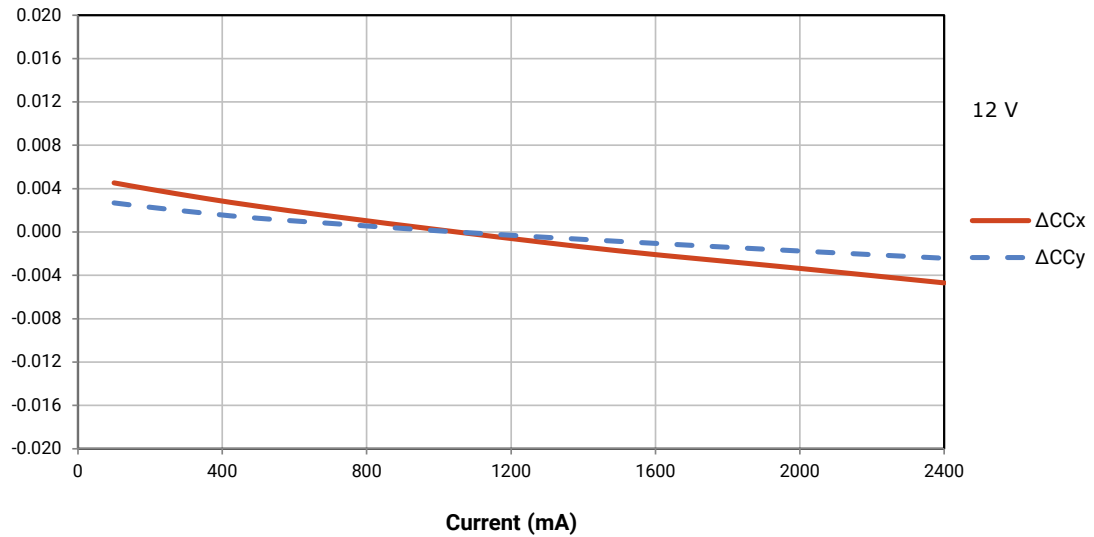
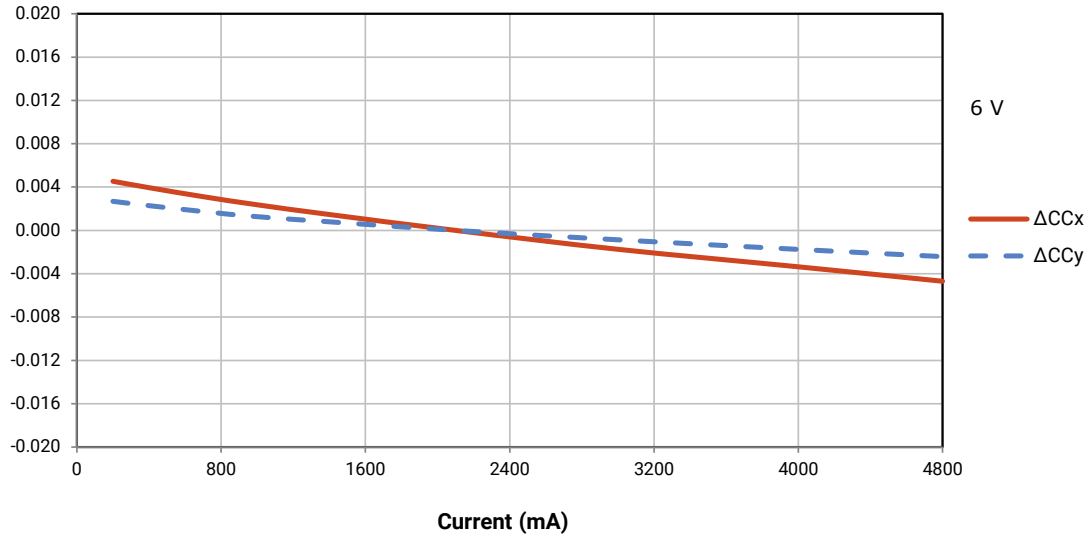
**ELECTRICAL CHARACTERISTICS ( $T_j = 85^\circ\text{C}$ )**



**RELATIVE FLUX VS. CURRENT ( $T_j = 85\text{ }^\circ\text{C}$ )**

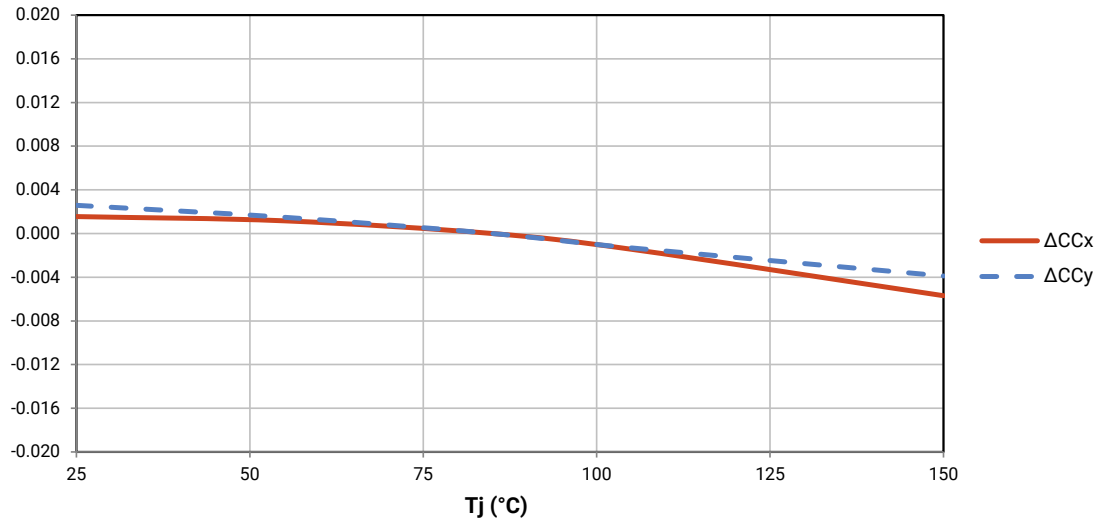


**RELATIVE CHROMATICITY VS CURRENT (WARM WHITE)**



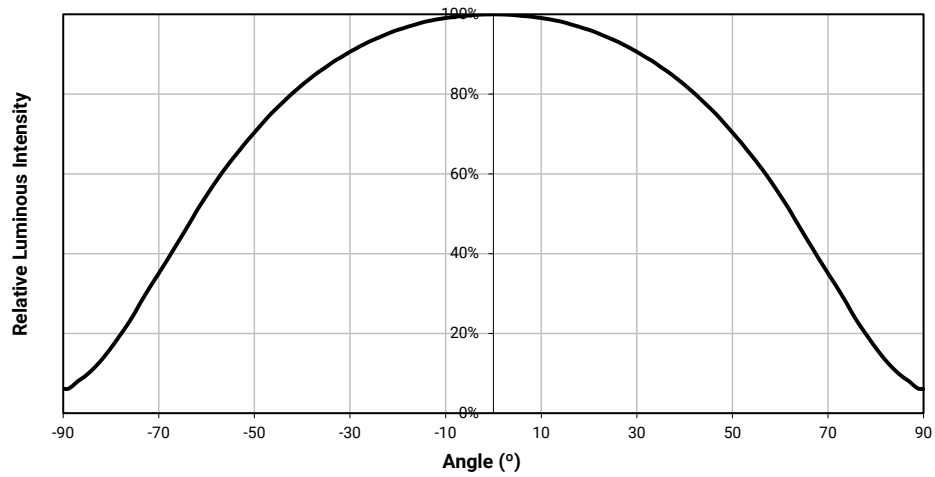
**RELATIVE CHROMATICITY VS TEMPERATURE (WARM WHITE)**

Reference condition: 6 V,  $I_F = 2100$  mA; 12 V,  $I_F = 1050$  mA



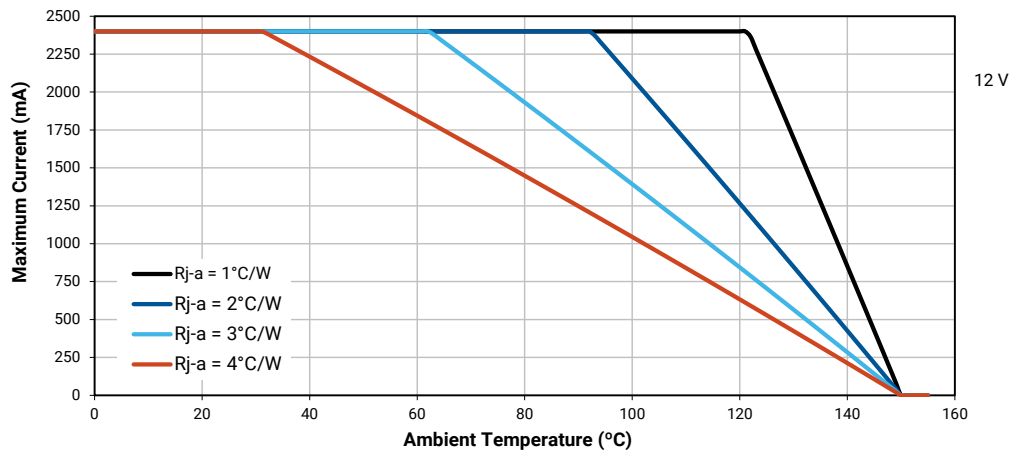
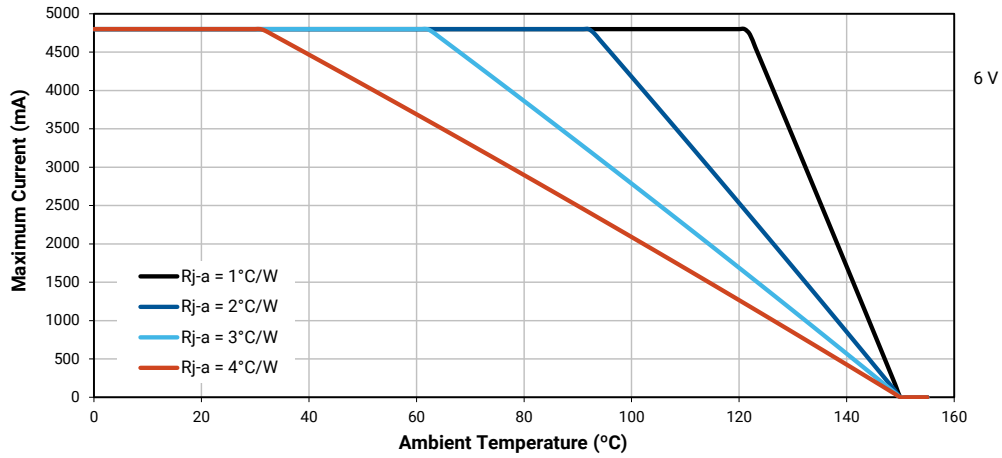
**TYPICAL SPATIAL DISTRIBUTION**

Reference condition:  $T_J = 85$  °C; 6 V,  $I_F = 2100$  mA; 12 V,  $I_F = 1050$  mA



THERMAL DESIGN

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.



### PERFORMANCE GROUPS - LUMINOUS FLUX ( $T_j = 85\text{ °C}$ )

XLamp XHP70.2 LEDs are tested for luminous flux and placed into one of the following luminous-flux groups.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
J4	1120	1200
K2	1200	1290
K4	1290	1380
M2	1380	1485
M4	1485	1590
N2	1590	1710
N4	1710	1830
P2	1830	1965
P4	1965	2100

### PERFORMANCE GROUPS - CHROMATICITY

XLamp XHP70.2 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 2-Step			
Bin Code	CCT	x	y
40H	4000 K	0.3777	0.3739
		0.3797	0.3816
		0.3861	0.3855
		0.3838	0.3777
35H	3500 K	0.4022	0.3858
		0.4053	0.3942
		0.4125	0.3977
		0.4091	0.3891
30H	3000 K	0.4287	0.3975
		0.4328	0.4064
		0.4390	0.4086
		0.4347	0.3996
27H	2700 K	0.4524	0.4048
		0.4574	0.4140
		0.4633	0.4154
		0.4581	0.4062



**PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)**

EasyWhite Color Temperatures – 3-Step Ellipse						
Bin Code	CCT	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
		x	y	a	b	
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0
45G	4500 K	0.3611	0.3658	0.00852	0.00330	61.5
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5

EasyWhite Color Temperatures – 5-Step Ellipse						
Bin Code	CCT	Center Point		Major Axis	Minor Axis	Rotation Angle (°)
		x	y	a	b	
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0
45E	4500 K	0.3611	0.3658	0.01420	0.00550	61.5
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7
35E	3500 K	0.4073	0.3917	0.01545	0.00690	54.0
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2

ANSI White Bins			
CCT	Bin Code	x	y
7000 K	0A0	0.2950	0.2970
		0.2920	0.3060
		0.2984	0.3133
		0.3009	0.3042
	0B0	0.2920	0.3060
		0.2895	0.3135
		0.2962	0.3220
		0.2984	0.3133
	0C0	0.2984	0.3133
		0.2962	0.3220
		0.3028	0.3304
		0.3048	0.3207
	0D0	0.2984	0.3133
		0.3048	0.3207
		0.3068	0.3113
		0.3009	0.3042

ANSI White Bins			
CCT	Bin Code	x	y
7000 K	0R0	0.2980	0.2880
		0.2950	0.2970
		0.3009	0.3042
		0.3037	0.2937
	0S0	0.2895	0.3135
		0.2870	0.3210
		0.2937	0.3312
		0.2962	0.3220
	0T0	0.2962	0.3220
		0.2937	0.3312
		0.3005	0.3415
		0.3028	0.3304
	0U0	0.3037	0.2937
		0.3009	0.3042
		0.3068	0.3113
		0.3093	0.2993

ANSI White Bins			
CCT	Bin Code	x	y
7000 K	1A0	0.3048	0.3207
		0.3130	0.3290
		0.3144	0.3186
		0.3068	0.3113
	1B0	0.3028	0.3304
		0.3115	0.3391
		0.3130	0.3290
		0.3048	0.3207
	1C0	0.3115	0.3391
		0.3205	0.3481
		0.3213	0.3373
		0.3130	0.3290
	1D0	0.3130	0.3290
		0.3213	0.3373
		0.3221	0.3261
		0.3144	0.3186

**PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)**

ANSI White Bins			
CCT	Bin Code	x	y
7000 K	1R0	0.3068	0.3113
		0.3144	0.3186
		0.3161	0.3059
		0.3093	0.2993
	1S0	0.3005	0.3415
		0.3099	0.3509
		0.3115	0.3391
		0.3028	0.3304
	1T0	0.3099	0.3509
		0.3196	0.3602
		0.3205	0.3481
		0.3115	0.3391
	1U0	0.3144	0.3186
		0.3221	0.3261
		0.3231	0.3120
		0.3161	0.3059

ANSI White Bins			
CCT	Bin Code	x	y
6000 K	2A0	0.3215	0.3350
		0.3290	0.3417
		0.3290	0.3300
		0.3222	0.3243
	2B0	0.3207	0.3462
		0.3290	0.3538
		0.3290	0.3417
		0.3215	0.3350
	2C0	0.3290	0.3538
		0.3376	0.3616
		0.3371	0.3490
		0.3290	0.3417
	2D0	0.3290	0.3417
		0.3371	0.3490
		0.3366	0.3369
		0.3290	0.3300

ANSI White Bins			
CCT	Bin Code	x	y
6000 K	2R0	0.3222	0.3243
		0.3290	0.3300
		0.3290	0.3180
		0.3231	0.3120
	2S0	0.3196	0.3602
		0.3290	0.3690
		0.3290	0.3538
		0.3207	0.3462
	2T0	0.3290	0.3690
		0.3381	0.3762
		0.3376	0.3616
		0.3290	0.3538
	2U0	0.3290	0.3300
		0.3366	0.3369
		0.3361	0.3245
		0.3290	0.3180

ANSI White Bins			
CCT	Bin Code	x	y
5000 K	3A0	0.3371	0.3490
		0.3451	0.3554
		0.3440	0.3427
		0.3366	0.3369
	3B0	0.3376	0.3616
		0.3463	0.3687
		0.3451	0.3554
		0.3371	0.3490
	3C0	0.3463	0.3687
		0.3551	0.3760
		0.3533	0.3620
		0.3451	0.3554
	3D0	0.3451	0.3554
		0.3533	0.3620
		0.3515	0.3487
		0.3440	0.3427

ANSI White Bins			
CCT	Bin Code	x	y
4500 K	4A0	0.3530	0.3597
		0.3615	0.3659
		0.3512	0.3465
		0.3515	0.3487
	4B0	0.3548	0.3736
		0.3641	0.3804
		0.3530	0.3597
		0.3533	0.362
	4C0	0.3641	0.3804
		0.3736	0.3874
		0.3702	0.3722
		0.3615	0.3659
	4D0	0.3615	0.3659
		0.3702	0.3722
		0.3670	0.3578
		0.3590	0.3521

**PERFORMANCE GROUPS - CHROMATICITY (CONTINUED)**

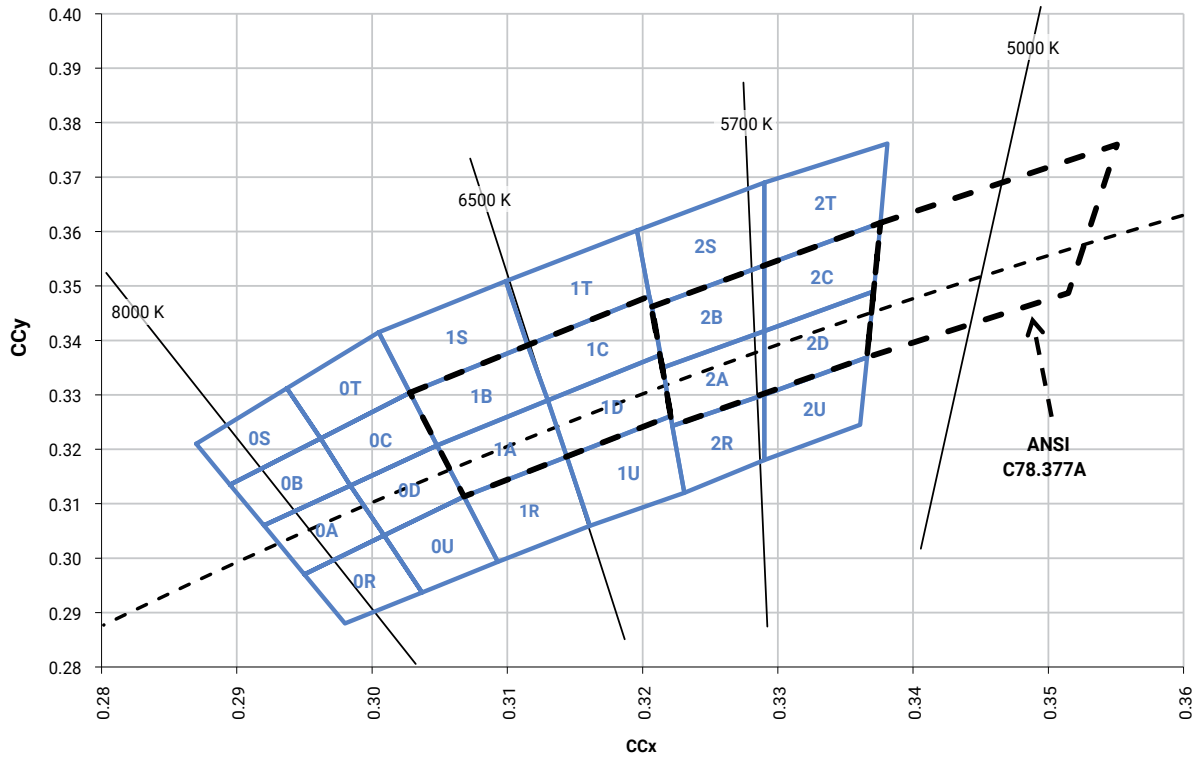
ANSI White Bins			
CCT	Bin Code	x	y
4000 K	5A0	0.3670	0.3578
		0.3702	0.3722
		0.3825	0.3798
		0.3783	0.3646
	5B0	0.3702	0.3722
		0.3736	0.3874
		0.3869	0.3958
		0.3825	0.3798
	5C0	0.3825	0.3798
		0.3869	0.3958
		0.4006	0.4044
		0.3950	0.3875
	5D0	0.3783	0.3646
		0.3825	0.3798
		0.3950	0.3875
		0.3898	0.3716

ANSI White Bins			
CCT	Bin Code	x	y
3500 K	6A0	0.3889	0.3690
		0.3941	0.3848
		0.4080	0.3916
		0.4017	0.3751
	6B0	0.3941	0.3848
		0.3996	0.4015
		0.4146	0.4089
		0.4080	0.3916
	6C0	0.4080	0.3916
		0.4146	0.4089
		0.4299	0.4165
		0.4221	0.3984
	6D0	0.4017	0.3751
		0.4080	0.3916
		0.4221	0.3984
		0.4147	0.3814

ANSI White Bins			
CCT	Bin Code	x	y
3000 K	7A0	0.4147	0.3814
		0.4221	0.3984
		0.4342	0.4028
		0.4259	0.3853
	7B0	0.4221	0.3984
		0.4299	0.4165
		0.4430	0.4212
		0.4342	0.4028
	7C0	0.4342	0.4028
		0.4430	0.4212
		0.4562	0.4260
		0.4465	0.4071
	7D0	0.4259	0.3853
		0.4342	0.4028
		0.4465	0.4071
		0.4373	0.3893

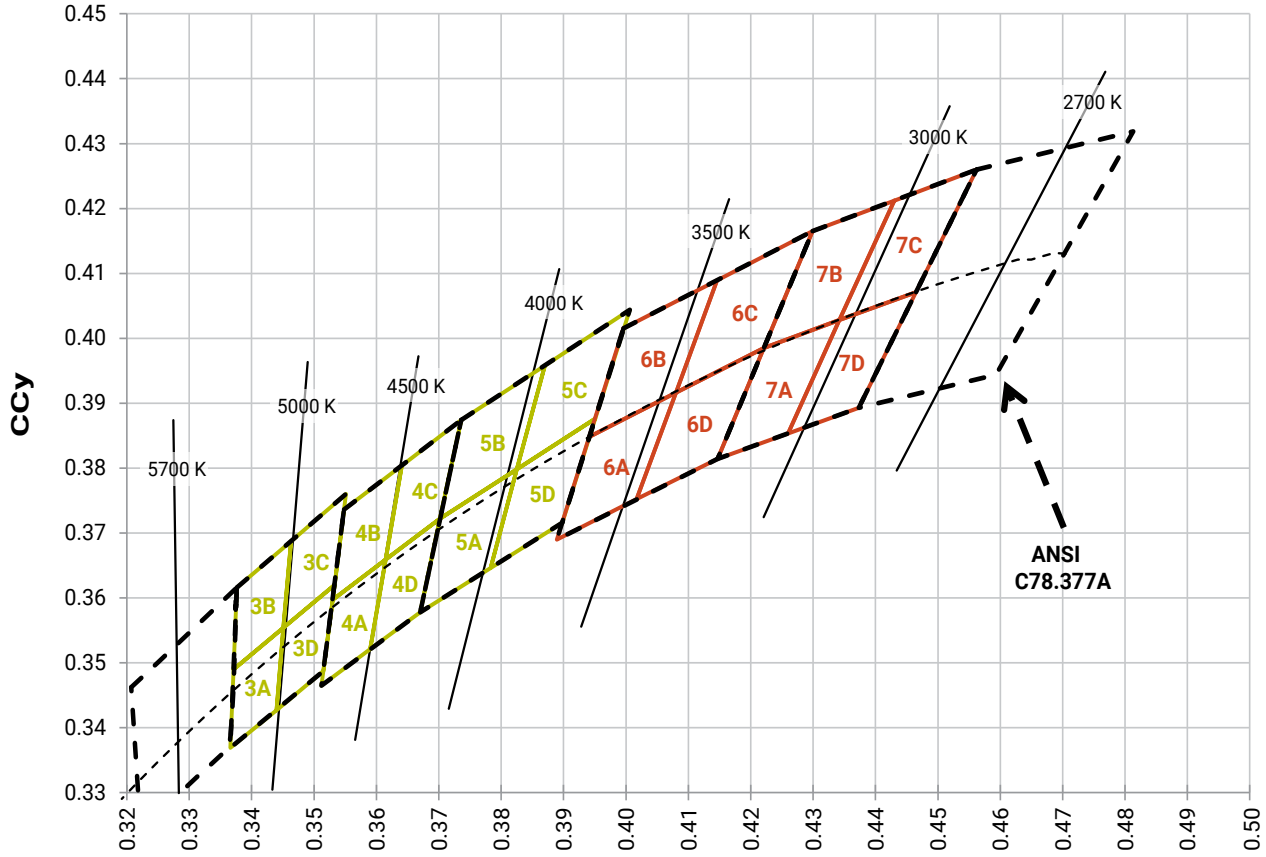
**CREE'S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE**

ANSI Cool White

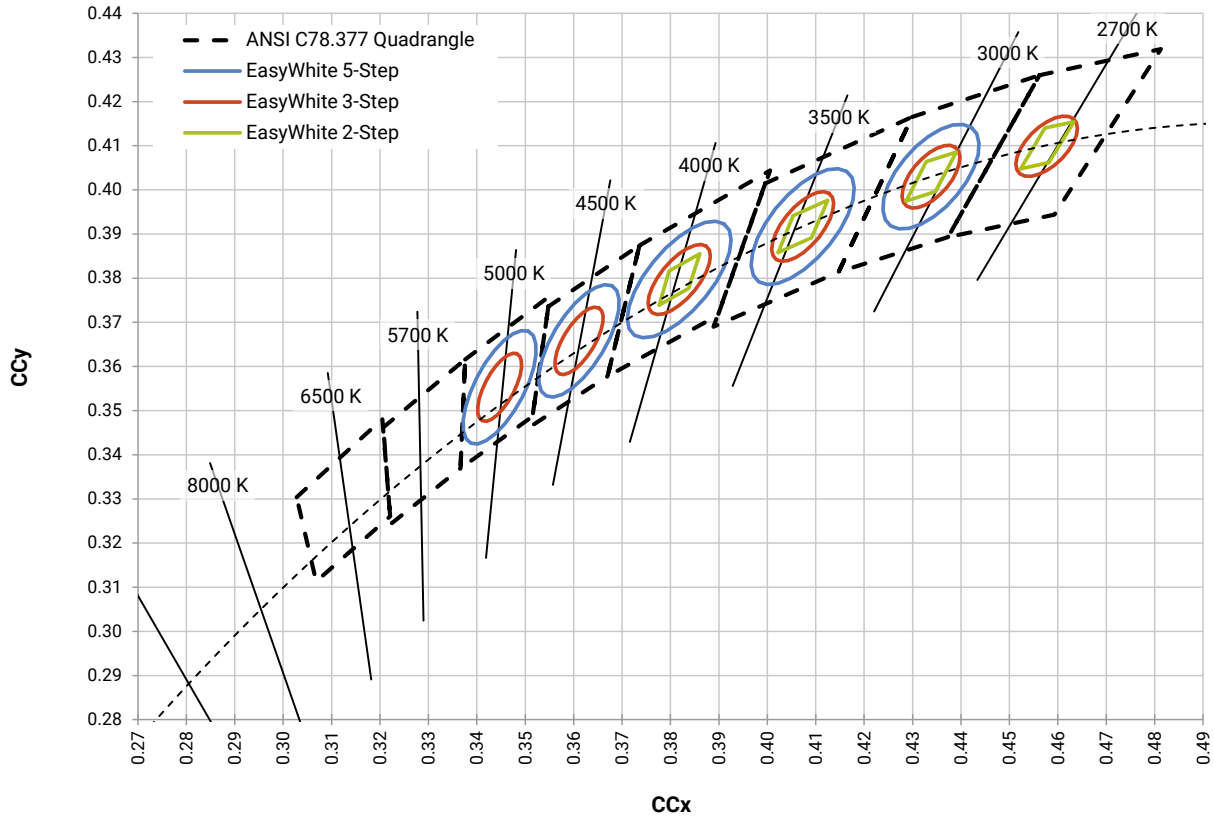


**CREE'S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE - CONTINUED**

ANSI Neutral White and ANSI Warm White

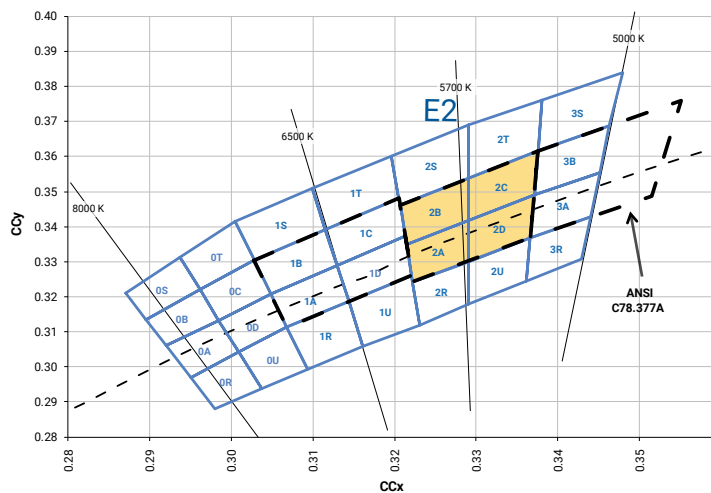
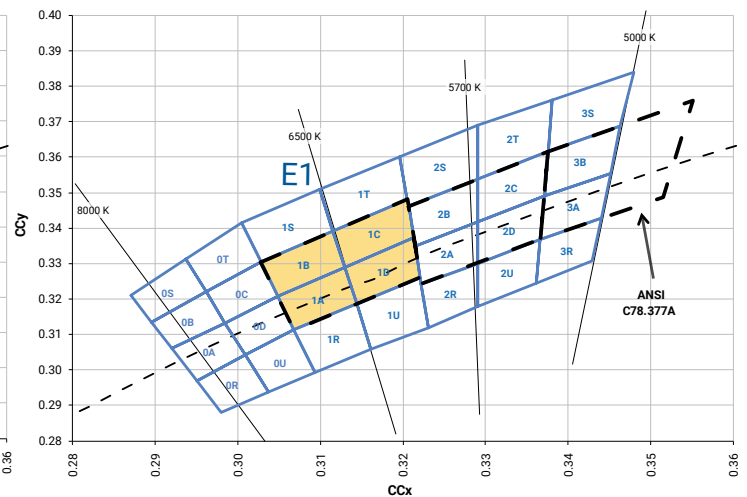
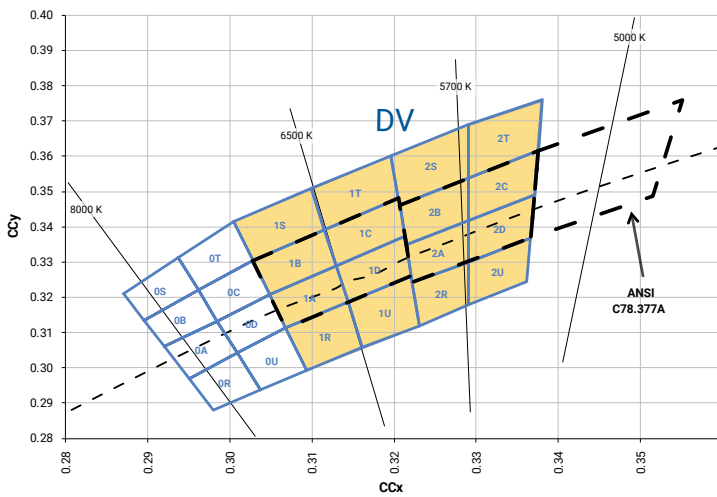
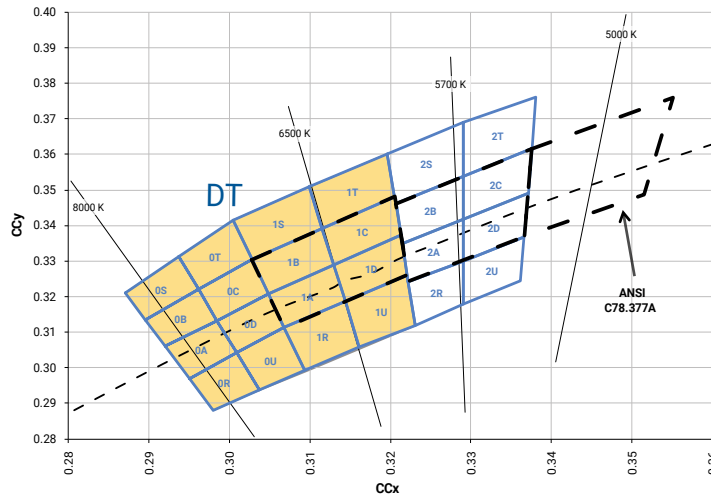


**CREE'S STANDARD WHITE CHROMATICITY REGIONS PLOTTED ON THE CIE 1931 CURVE - CONTINUED**

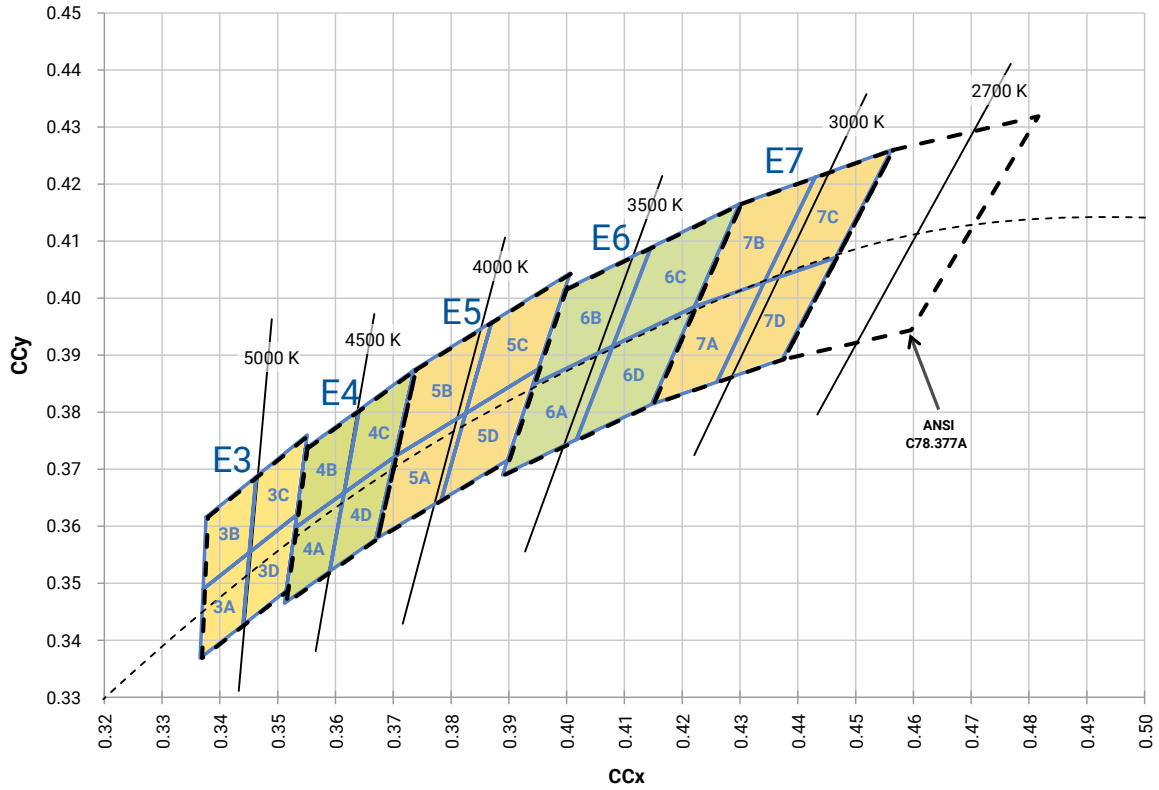




**CREE'S STANDARD COOL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS**

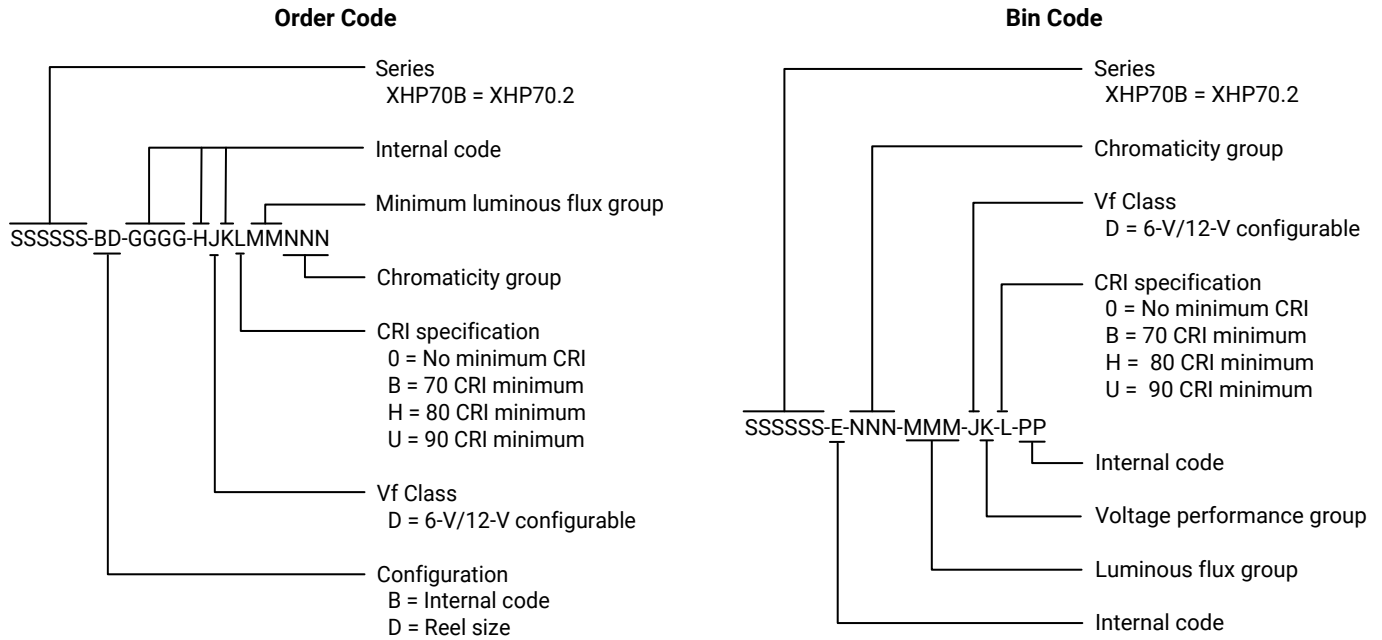


**CREE'S STANDARD WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS**



**BIN AND ORDER-CODE FORMAT**

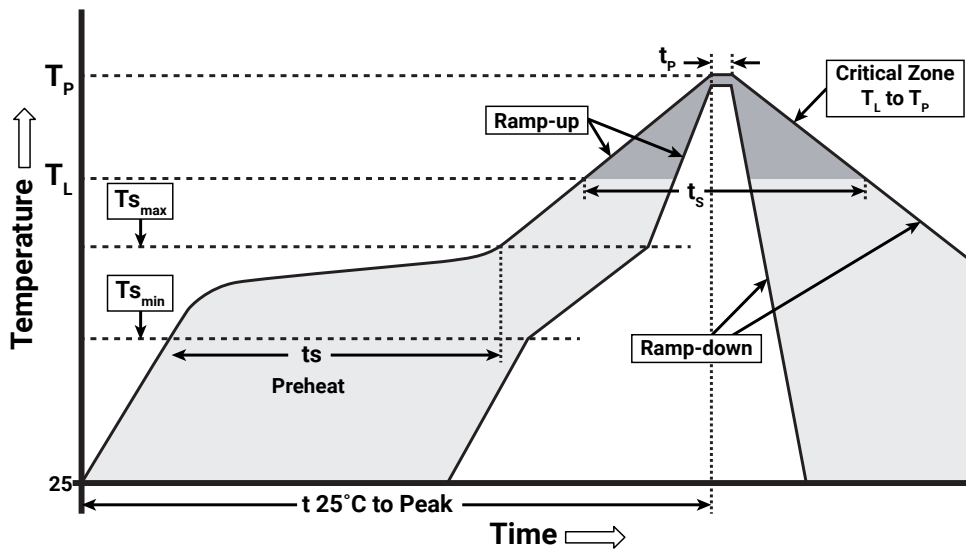
Bin codes and order codes for XHP70.2 LEDs are configured in the following manner:



**REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree has found XLamp XHP70.2 LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

Profile Feature	Lead-Free Solder
Average Ramp-Up Rate ( $T_{s_{max}}$ to $T_p$ )	1.2 °C/second
Preheat: Temperature Min ( $T_{s_{min}}$ )	120 °C
Preheat: Temperature Max ( $T_{s_{max}}$ )	170 °C
Preheat: Time ( $t_{s_{min}}$ to $t_{s_{max}}$ )	65-150 seconds
Time Maintained Above: Temperature ( $T_L$ )	217 °C
Time Maintained Above: Time ( $t_L$ )	45-90 seconds
Peak/Classification Temperature ( $T_p$ )	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature ( $t_p$ )	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to the topside of the package, measured on the package body surface.

## NOTES

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### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended as specifications.

### Pre-Release Qualification Testing

Please read the [LED Reliability Overview](#) for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs. Cree did not perform Room Temperature Operating Life (RTOL) testing on the XHP70.2 LED.

### Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [LM-80 results document](#).

Please read the [Long-Term Lumen Maintenance application note](#) for more details on Cree's lumen maintenance testing and forecasting. Please read the [Thermal Management application note](#) for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### Moisture Sensitivity

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XHP70.2 LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of  $\leq 30$  °C/85% relative humidity (RH). Regardless of the storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

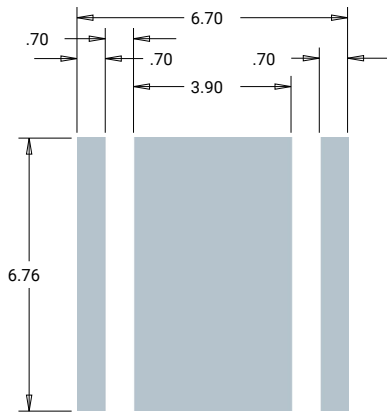
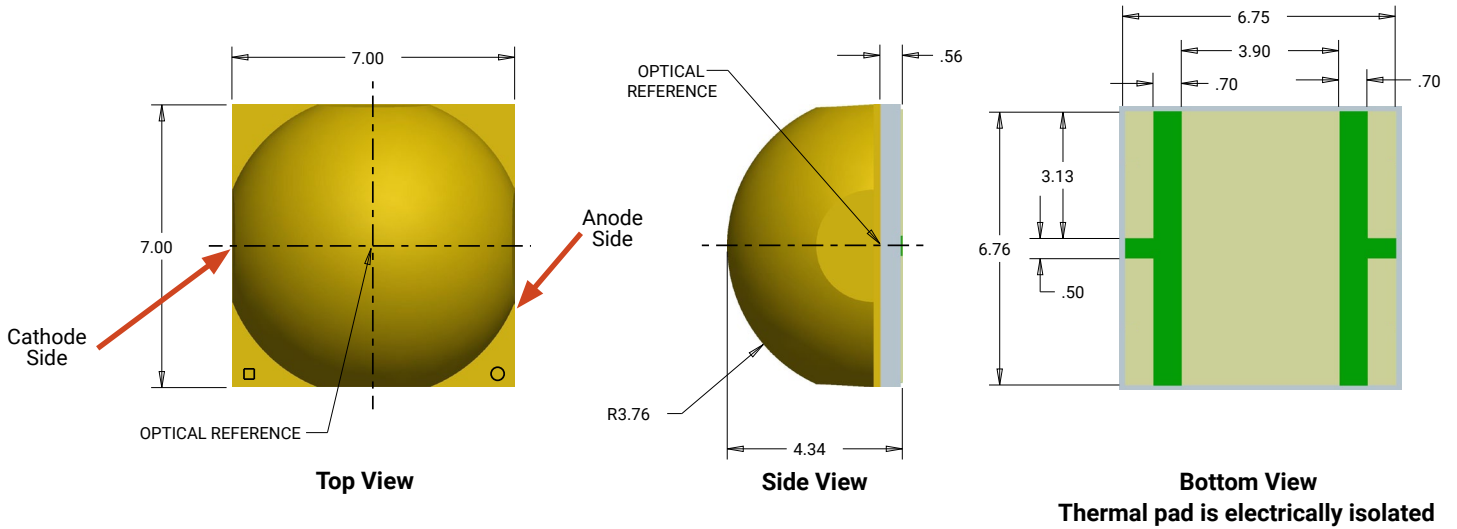
### Vision Advisory

**WARNING:** Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [LED Eye Safety application note](#).

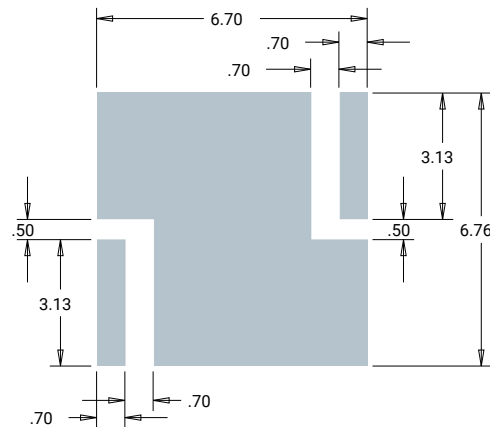
**MECHANICAL DIMENSIONS**

Thermal vias, if present, are not shown on these drawings.

All dimensions are  $\pm .13$  mm unless otherwise indicated.



**Recommended PCB Solder Pad 6 V Configuration**  
(thermal pad is electrically isolated)



**Recommended PCB Solder Pad 12 V Configuration**  
(thermal pad is connected to anode and cathode and is not electrically isolated)