# imall

Chipsmall Limited consists of a professional team with an average of over 10 year of expertise in the distribution of electronic components. Based in Hongkong, we have already established firm and mutual-benefit business relationships with customers from, Europe, America and south Asia, supplying obsolete and hard-to-find components to meet their specific needs.

With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



# Contact us

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5.0mm x 5.0mm SURFACE MOUNT LED LAMP

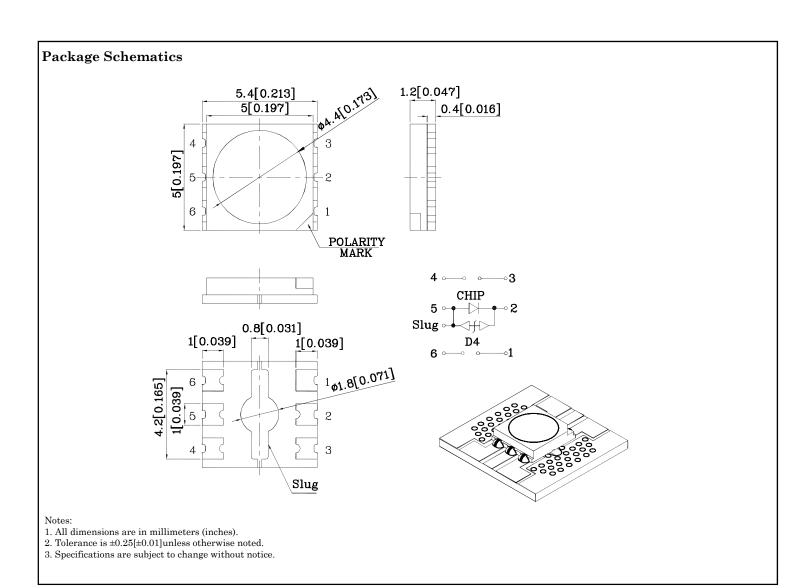
#### Features

- 5.0mm X 5.0mm X 1.2mm SMD LED
- Zener diode provided for ESD protection
- IR-reflow compatible
- Standard Package: 500pcs / Reel
- $\bullet$  MSL (Moisture Sensitivity Level): 3
- $\bullet$  RoHS compliant





ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES



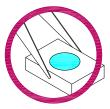
XDSB6293 V4-Z Layout: Maggie L.



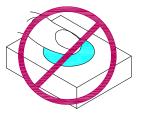
# **Handling Precautions**

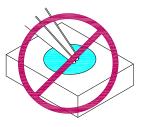
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.



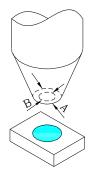


3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.

4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.



# Part Number: XZMYH146S

5.0mm x 5.0mm SURFACE MOUNT LED LAMP

Part Number	Dice	Lens-color	Luminous Intensity CIE127-2007* (I <sub>F</sub> =350mA) [2] cd		Luminous Flux CIE127-2007* (I <sub>F</sub> =350mA)[2] lm		Viewing Angle 2θ1/2[1]
			Min.	Тур.	Min.	Typ.	
XZMYH146S	Yellow (AlGaInP)	Water Clear	7*	8.99*	24*	34.7*	120°

Notes:

1.  $\theta$  1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity / luminous flux: +/-15%. LEDs are binned according to their luminous flux.

 $\label{eq:luminous} \hbox{``Luminous intensity/luminous flux value is in accordance with CIE127-2007 standards.}$ 

# Absolute Maximum Ratings at TA=25°C

Parameter	Symbol	Value	Unit
Power dissipation	Pd	1.05	W
Junction temperature	TJ	110	°C
Reverse Voltage	VR	5	V
Operating Temperature	Тор	-40 To +100	°C
Storage Temperature	Tstg	-40 To +110	°C
DC Forward Current [1]	IF	350	mA
Peak Forward Current [2]	IFM	500	mA
Thermal resistance	Rth j-a	12	°C/W
Electrostatic Discharge Threshold (HBM)	8000	V	

Notes:

1. Results from mounting on metal core PCB, mounted on pc board-metal core PCB is recommend for lowest thermal resistance.

2. 1/10 Duty Cycle, 0.1ms Pulse Width.

#### Electrical / Optical Characteristics at TA=25°C

Parameter	Symbol	Value	Unit	
Wavelength at peak emission IF = 350mA CIE127-2007* [Typ.]	λpeak	594*	nm	
Dominant Wavelength IF = 350mA CIE127-2007* [Typ.]	λdom [1]	593*	nm	
Spectral bandwidth at 50% $\Phi$ REL MAX IF = 350mA [Typ.]	$ riangle \lambda$	20	nm	
Forward Voltage IF=350mA [Min.]		2.0	V	
Forward Voltage IF=350mA [Typ.]	VF [2]	2.5		
Forward Voltage IF=350mA [Max.]		3.0		
Allowable Reverse Current [Max.]	IR	85	mA	
Temperature coefficient of $\lambda$ peak IF = 350mA, - 10°C $\leq$ T $\leq$ 100°C [Typ.]	TC\peak	0.09	nm/°C	
Temperature coefficient of $\lambda dom$ IF = 350mA, - 10°C $\leq T \leq 100$ °C [Typ.]	TCλdom	0.06	nm/°C	
Temperature coefficient of VF IF = $350$ mA, - $10$ °C $\leq$ T $\leq$ $100$ °C [Typ.]	TCv	-3.2	mV/°C	

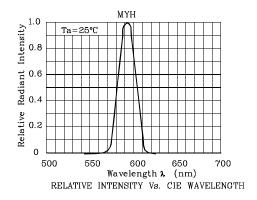
Notes:

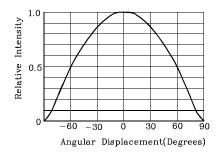
1.Wavelength : + / -1nm.

2. Forward Voltage: +/-0.1V.

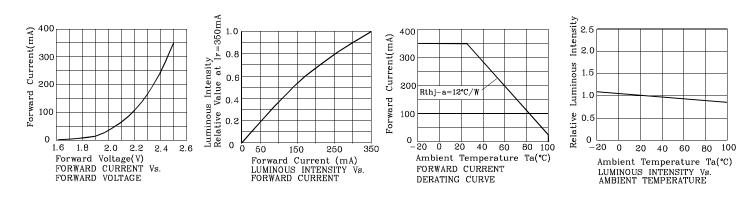
\* Wavelength value is in accordance with CIE127-2007 standards.

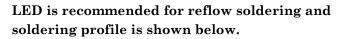






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Reflow Soldering Profile for SMD Products (Pb-Free Components)

300 (°C) 10 s max 250 4°C/s ma 200 150~180\* 4°C, (s max 150 Temperature 30~50s 60~120s 100 50 0 150 250 50 100 200 0 300 (sec) Time Notes:

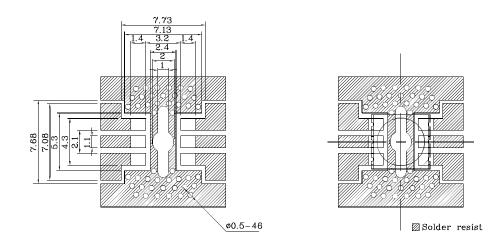
1. Maximum soldering temperature should not exceed 260°C

2. Recommended reflow temperature: 145°C-260°C 3. Do not put stress to the epoxy resin during

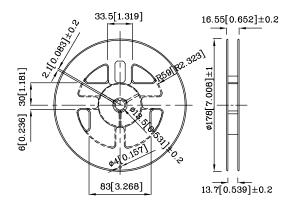
high temperatures conditions



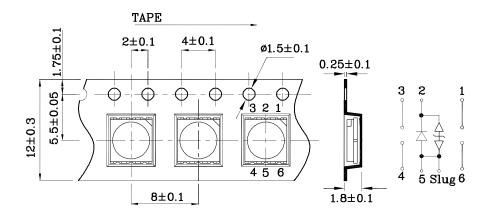
### Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)



# Reel Dimension

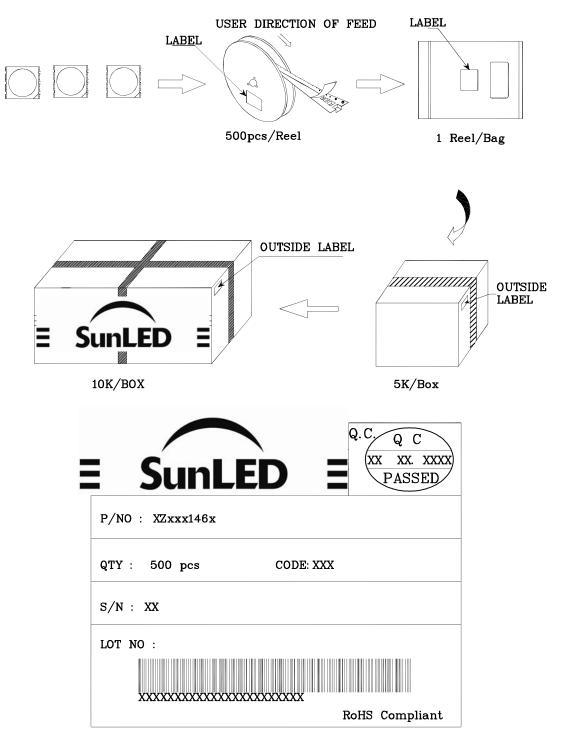


# Tape Specification (Units : mm)





# PACKING & LABEL SPECIFICATIONS



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Jan 08,2014