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With the principle of "Quality Parts, Customers Priority, Honest Operation, and Considerate Service", our business mainly focus on the distribution of electronic components. Line cards we deal with include Microchip, ALPS, ROHM, Xilinx, Pulse, ON, Everlight and Freescale. Main products comprise IC, Modules, Potentiometer, IC Socket, Relay, Connector. Our parts cover such applications as commercial, industrial, and automotives areas.

We are looking forward to setting up business relationship with you and hope to provide you with the best service and solution. Let us make a better world for our industry!



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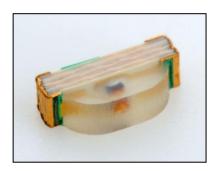






Standard Product Specifications

YPY1113F-1215-TR



Features

Package	Smaller, thinner, side view package, Milky white resin
Product features	 Outer dimension 2.1 x 1.0 x 0.6mm (LxWxH) Lead-free soldering compatible RoHS compliant

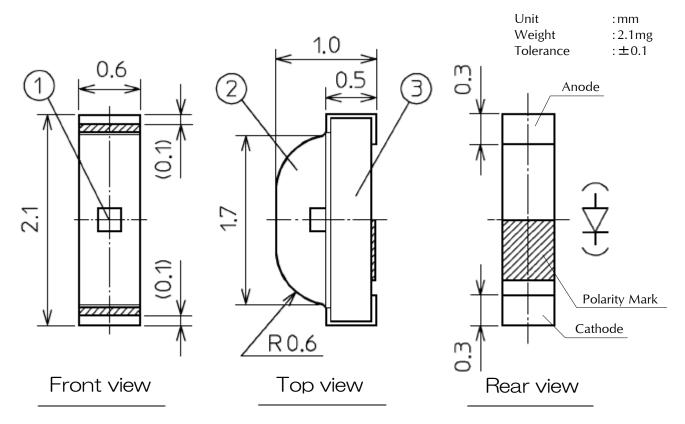
Recommended Applications

•Amusement machine, Home appliances, OA/FA use, Various indicators, etc.



Outline Dimensions

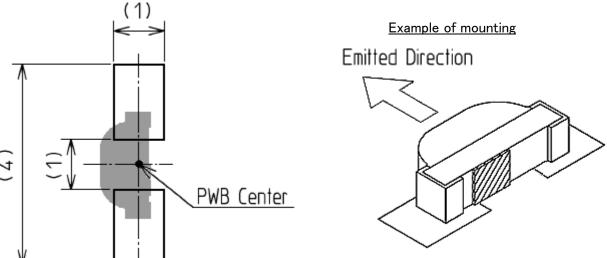
YPY1113F-1215-TR



SYMBOL	PART NAME	MATERIAL	QTY.
1	LED Die	AlGalnP	1
2	Mold Resin	Epoxy Resin	1
3	Substrate	Glass Fabrics	1

Recommended Pad

Unit:mm



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Specifications

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[Product Overview]

Die Material	AlGaInP
Emitting Color	Yellow
Resin Color	Milky white

[Absolute Maximum Ratings]

(Ta=25°C)

			(Ta=25°C
ITEM	SYMBOL	MAXIMUM RATINGS	UNITS
Power Dissipation	Pd	36	mW
Forward Current	lF	15	mA
Repetitive Peak Forward Current "Pulse width≦1ms, Duty≦1/20duty"	Ifrm	48	mA
IF Derate Linearly from "25°C"	Δ lf	0.21	mA/°C
IFRM Derate Linearly from "25°C" "Pulse width≦1ms, Duty≦1/20duty"	Δ lfrm	0.69	mA/ ℃
Reverse Voltage	Vr	5	V
Operating Temperature	Topr	-40 ~ +85	$^{\circ}\!\mathbb{C}$
Storage Temperature	Tstg	-40 ~ +100	$^{\circ}\!\mathbb{C}$
Soldering Temperature "Reflow Soldering"	Tsld	260	°C

Note1

Note1 Please refer to page 8, Soldering conditions.

[Electro and Optical Characteristics]

(Ta=25°C)

ITEM	SYMBOL	CONDITIONS	MIN.	TYP.	MAX.	UNITS
Forward Voltage	VF	$I_F = 5mA$	-	1.9	2.4	V
Reverse Current	lr	$V_R = 5V$	-	-	100	μΑ
Luminous Intensity	Ιν	I _F = 5mA	6.3	10.0	25.0	mcd
Peak Wavelength	λр	I _F = 5mA	-	5 <i>7</i> 5	-	nm
Dominant Wavelength	λd	I _F = 5mA	566	572	578	nm
Spectral Line Half Width	Δλ	I _F = 5mA	-	15	-	nm

Above the table of Luminous Intensity (Iv) and Dominant Wavelength (λ d) are range of actual measuring value of the production line of STANLEY ELECTRIC.

[Tolerance: Iv···±10%, \(\lambda \) d···±1nm]

Specifications

[Sorting For Luminous Intensity and Dominant Wavelength]

LED's shall be sorted out into the following ranks of Luminous Intensity and Dominant Wavelength.

I	Luminous	Intensity	/ (lv) Rank	
-		,		,	

Dominant Wavelength (λ d) Rank

Rank	I _V (mcd)		Conditions
Kank	MIN.	MAX.	Conditions
В	6.3	10.0	
С	10.0	16.0	I _F =5mA Ta=25 °C
D	16.0	25.0	1 a=25 C

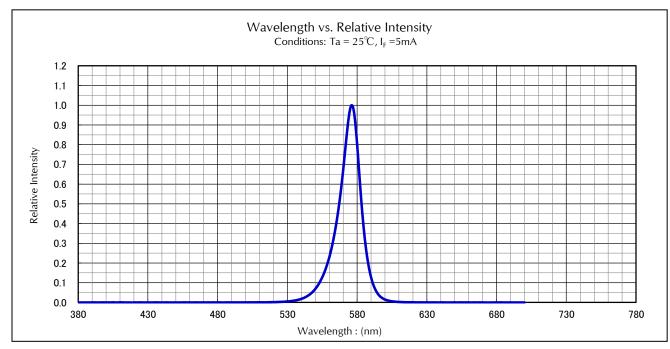
Rank	λ d (nm)		Conditions
Natik	MIN.	MAX.	Conditions
А	566	569	
В	569	572	I _F =5mA
С	572	575	I _F =5mA Ta=25 °C
D	575	578	

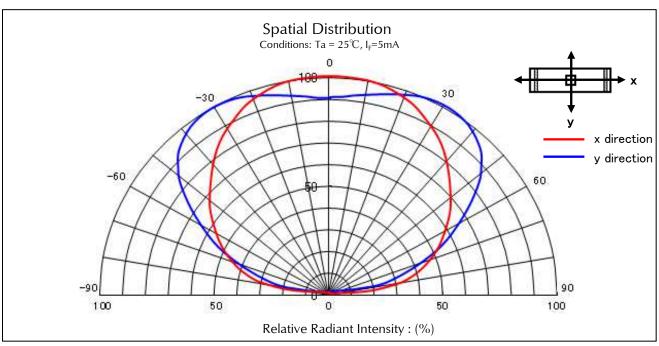
Notes

Above the table of Luminous Intensity (Iv) and Dominant Wavelength (λ d) are range of actual measuring value of the production line of STANLEY ELECTRIC.

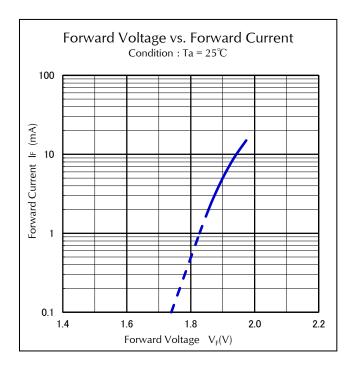
[Tolerance: Iv···±10%, λ d···±1nm]

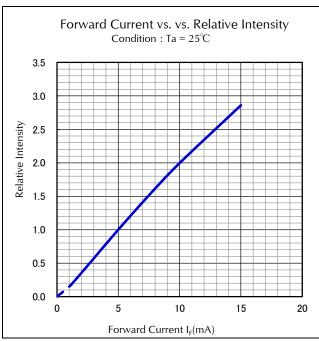
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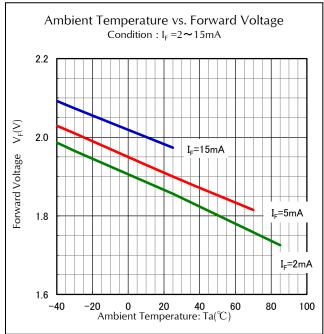


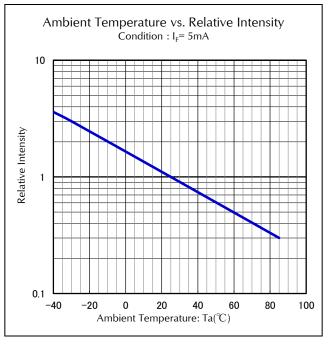


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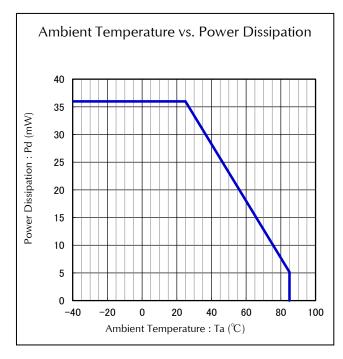


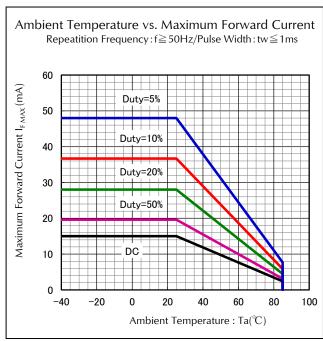


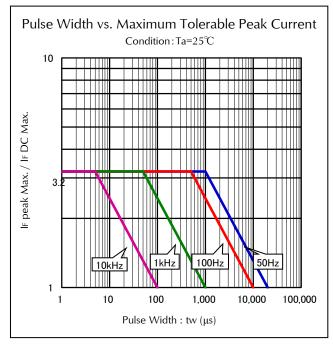


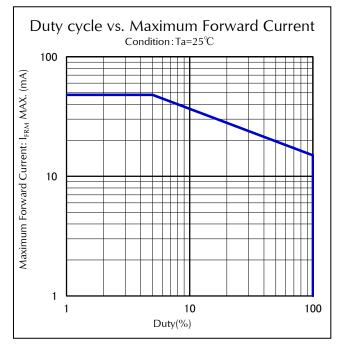


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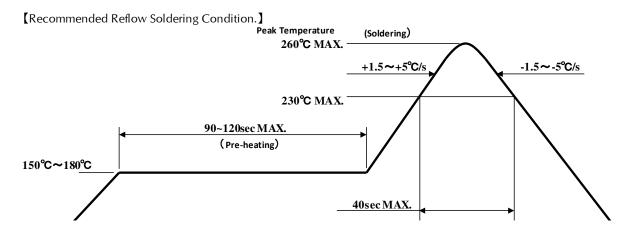






Soldering conditions

1. Reflow Soldering



- 1. The above temp. profile shall be at the surface of LED resin.
- 2. The number of reflow process shall be 2 time MAX. If second reflow process would be performed, intervals between first and second process shall be as short as possible to prevent absorption of moisture to resin of LED. Cooling process to normal temp. shall be required between first and second reflow process.
- 3. Temp. fluctuation to LED at pre-heat process shall be minimized.

2. Manual Soldering (Soldering iron)

Temperature of Iron Tip	350℃MAX.
Soldering Duration, Time	3sec.MAX.,1 time

[☆] The number of manual soldering process shall be 1 time.

3. Other Caution

- 1. As manual soldering, please heat the solder pad, should not contact a tip of iron to a product (especially resin).
- 2. Heat or UV(or both) curing resin shall used for preliminary fixing. Curing condition temp. : 150 $^{\circ}$ C MAX. , time : 120s MAX.
- 3. After soldering, any mechanical force or any excess vibration shall not be accepted to apply during cooling process to normal temp.

Handling Precaution

1. Cleaning

1. Special care shall be taken when applying the chemicals listed below for cleaning because certain chemicals may damage the surface of lens or care and cause discoloration.

Chemical	Adaptability
Ethyl Alcohol	0
Isopropyl Alcohol	0
Pure Water	0
Trichloroethylene	×
Chlorothene	×
Acetone	×
Thinner	×

- Dipping time is 3minutes MAX. (In normal temp.)
- * It can be cleaned on the next page conditions, about pure water.
- 2. Effect of ultrasonic cleaning on the LED resin body differs depending on such factors as the oscillator output, size of P.C.B. and LED mounting method. So the use of ultrasonic cleaning is strongly recommended after confirming that there is no problem.
- 3. When using Freon equivalent solvent, discoloration on the LED surface may be caused by one of the first confirming that there is no problem.
 - Freon substitute detergent
 - •Clean through 750H
 - •Pine alpha ST-100S
- 4. In the case of water-washing, ensure to use pure water (not city water) and, immediately after the washing is over, apply forced drying to remove all the moisture from the LED.

2. Warrant period

1. Within 6 month by following conditions. Un-opened, $+5 \sim +30^{\circ}\text{C}/70\%$ MAX.

Handling after opened

- In case of no-using promptly or on the way to using, LEDs should be restored following conditions and the bag should be fastened the zip lock to prevent absorption of moisture to resin of LEDs. +5~+30°C/ 70% MAX.
- Unpacked LEDs should be stored under the following conditions.
 LEDs must be soldered on board within 72h whether they are restored in the bag or not.
 +5~+30°C/ 70% MAX.
- In any case over 72h has past after opening the bag or the indicator color of the desiccant has changed(Blue→Pink), baking should be performed under the following conditions.
 +60±5℃, 10~12 hours



Handling Precaution

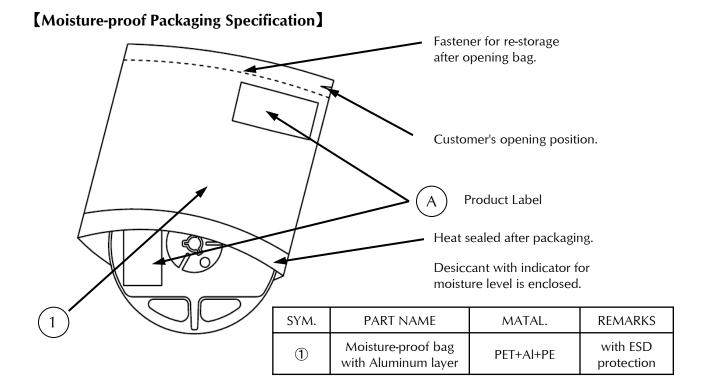
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[Other Precautions]

- 1. Stanley LED Lamps have semiconductor characteristics and are designed to ensure high reliability. However, the performance may vary depending on usage conditions
- Absolute Maximum Ratings are set to prevent LED lamps from failing due to excess stress(temperature, current, voltage, etc.). Usage conditions must not exceed the ratings for a moment, nor do reach one item of absolute maximum ratings simultaneously.
- 3. In order to ensure high reliability from LED Lamps, variable factors that arise in actual usage conditions should be taken into account for designing. (Derating of TYP., MAX Forward Voltage, etc.)
- Please insert protective resistors into the circuit in order to stabilize LED operation and to prevent the device from igniting due to excess current.
- 5. Please check the actual performance in the assembly because the Specification Sheets are described for LED device only.
- 6. Please refrain from looking directly at the light source of LED at high output, as it may harm your vision.
- 7. The products are designed to operate without failure in recommended usage conditions. However, please take the necessary precautions to prevent fire, injury, and other damages should any malfunction or failure arise.
- 8. The products are manufactured to be used for ordinary electronic equipment. Please contact our sales staff beforehand when exceptional quality and reliability are required, and the failure or malfunction of the products might directly jeopardize life or health (such as for airplanes, aerospace, transport equipment, medical applications, nuclear reactor control systems and so on).
- 9. When there is a process of supersonic wave welding etc. after mounting the product, there is a possibility of affecting on the reliability of junction part in package (junction part of die bonding and wire bonding). Please make sure there is no problem before using.
- 10. The formal specification sheets shall be valid only by exchange of documents signed by both parties.

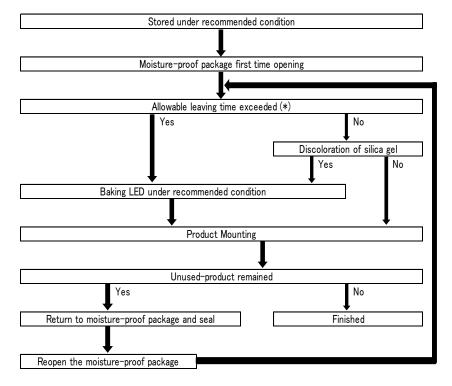
Packaging Specifications

YPY1113F-1215-TR



2. Packaging Box Specifications

Flow Chart-package Opening to Mounting



Allowable leaving time means the maximum allowable leaving time after opening package, which depends on each LED type.

The allowable leaving time should be calculated form the first opening of package to the time when soldering process is finished.

When judging if the allowable leaving time has exceeded or not, please subtract the soldering time. The allowable leaving time after reopening should be calculated form the first opening of package, or from the time when baking process is finished.



RoHS Pb-free HEAT

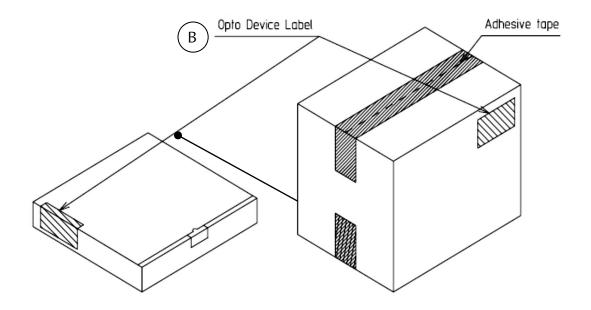
[Packing box]

(RoHS•ELV Compliant)

Box TYPE	Outline dimension $L \times W \times H \text{ (mm)}$	Capacity of the box
Type A	280 × 265 × 45 (mm)	3 reels
Type B	310 × 235 × 265 (mm)	15 reels
Type C	440 × 310 × 265 (mm)	30 reels

The above measure is all the reference value.

The box is selected out of the above table, by the shipping quantity.



Type A

Material / box : Cardboard C5BF

Type B,C

Material / box : Cardboard K5AF

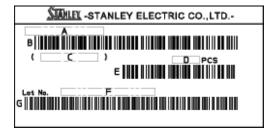
Partition : Cardboard K5BF

Packaging Specifications

[Label Specification]

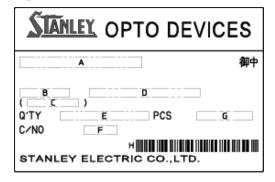
(acc.to; JIS-X0503(Code-39)

(A) Product label



- A. Parts number (Indicated the whole parts number)
- B. Bar-code for parts number
- C. Parts code (In-house identification code for each parts number)
- D. Packed parts quantity (Indicated Parts Qty in the packing)
- E. Bar-Code for packed parts quantity
- F. Lot number & Rank (indicated the following 16 digits)
- G. Bar-Code for Lot number & Rank

B Opto device label



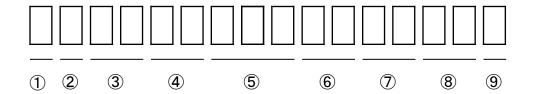
- A. Custmer Name
- B. Parts Type
- C. Parts Code
- D. Parts Number
- E. Packed Parts Quantity
- F. Carton Number
- G. Shipping Date
- H. Bar-Code for In-house identification Number

<Remark> Bar-code font : acc.to Code-39(JIX0503)



Lot Number Notational System

YPY1113F-1215-TR



① - 1 digit: Production Location (Mark identify alphabet)

② - 1digit : Production Year (Last Digit of Production Year 2009 \rightarrow 9,2010 \rightarrow 0,2011 \rightarrow 1,...)

③ - 2digits: Production Month (Jan. to Sep. ,Should be 01,02,03,·····)

4 - 2digits : Production Date

⑤ - 3digits: Serial Number

6 - 2digits: Tape and Reel following Number

7 - 2digits: Luminous Intensity Rank. (If only 1 digit, second digit must be dash "-"and if not identified rank, its"- -")

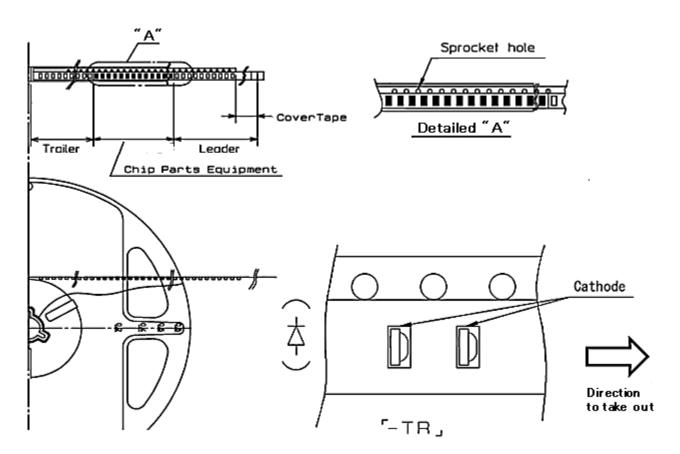
9 - 1digit : Option Rank (Normally its"-")





(acc.to; JIS-C0806-03)

1. Appearance



Note

lte	Items Specifications		Remarks
Leader area	Cover-tape	Cover-tape shall be longer than 200mm without carrier-tape	The end of cover-tape shall be held with adhesive tape.
Carrier-tape		Empty pocket shall be more than 10 pieces.	Please refer to the above figure for Taping & reel orientation.
Trailer area		Empty pocket shall be more than 15 pieces.	The end of taping shall be inserted into a slit of the hub.

[&]quot;-TR" means Cathode Side of LEDs should be placed on the sprocket-hole side.



Taping and Reel Specifications

YPY1113F-1215-TR

2. Qty. per Reel

4,000 pcs./reel

3. Mechanical strength

Cover-tape adhesive strength shall be $0.1 \sim 1.0 \, \text{N}$ (An angle between carrier-tape and cover-tape shall be 170 deg.) Both tapes shall be so sealed that the contained parts will not come out from the tape when it is bent at a radius of 15mm.

4. Others

Reversed-orientation, Up-side down placing, side placing and out of spec. parts mix shall not be held. No more than 1 connecting empty pockets of taping. Empty Pocket per reel is assumed until 5piece.

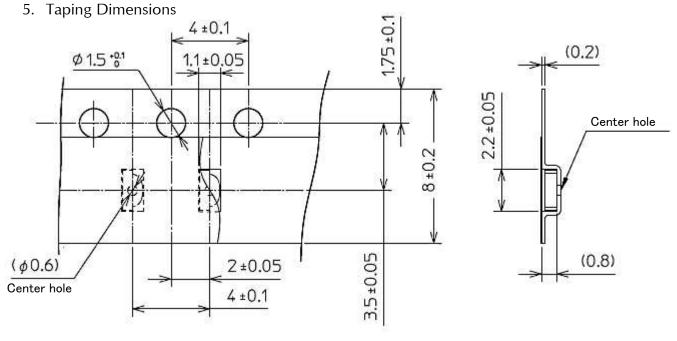


Unit:mm

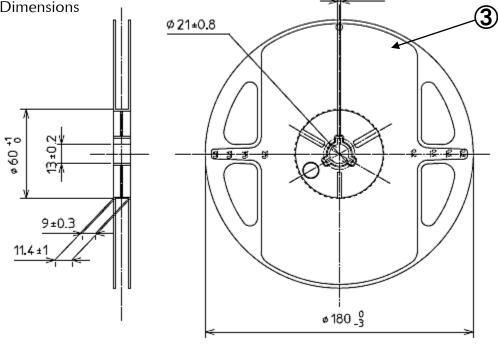
Taping and Reel Specifications

(acc.to; JIS-C0806)









Symbol	Part name	Remarks
1	Carrier-tape	Anti-static grade
2	Cover-tape	Anti-static grade
3	Carrier-real	Anti-static grade



Correspondence to RoHS•ELV instruction

YPY1113F-1215-TR

This product is in compliance with RoHS•ELV.

Prohibition substance and it's criteria value of RoHS•ELV are as follows.

- •RoHS instruction Refer to following $(1) \sim (6)$.
- •ELV instruction Refer to following $(1) \sim (4)$.

	Substance group name	Criteria value	
(1)	Lead and its compounds	1,000ppm Max	
(2)	Cadmium and its compounds	100ppm Max	
(3)	Mercury and its compounds	1,000ppm Max	
(4)	Hexavalent chromium	1,000ppm Max	
(5)	PBB	1,000ppm Max	
(6)	PBDE	1,000ppm Max	



Reliability Testing Result

YPY1113F-1215-TR

Reliability Testing items	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EIAJ ED- 4701/100(101)	$Ta = 25^{\circ}C$, $I_F = 15mA$	1,000 h	0/25
Resistance to Soldering Heat	EIAJ ED- 4701/300(301)	Pre-heating : $150 \sim 180 ^{\circ} C$ 120s Max. Operation Heating : $230 ^{\circ} C$ 40s Max. Peak Temperature : $260 ^{\circ} C$	2 times	0/25
Temperature Cycling	EIAJ ED- 4701/100(105)	-40°C (30min) ~ Normal Temperature(15min) ~ +100°C (30min) ~ Normal Temperature(15min)	5 cycles	0/25
Wet High Temp. Storage Life	EIAJ ED- 4701/100(103)	$Ta = 60 \pm 2$ °C, RH = 90 ± 5 %	1,000 h	0/25
High Temp. Storage Life	EIAJ ED- 4701/200(201)	$Ta = +100^{\circ}C \pm 2^{\circ}C$	1,000 h	0/25
Low Temp. Storage Life	EIAJ ED- 4701/200(202)	$T_{a} = -40^{\circ}C \pm 2^{\circ}C$	1,000 h	0/25
Vibration, Variable Frequency	EIAJ ED- 4701/400(403)	98.1 m/s 2 (10G), 100 \sim 2KHz sweep for 20min., XYZ each direction	2 h	0/10

Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	$I_{\rm v}$	5mA	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	V_{F}	5mA	Testing Max. Value ≧ Spec. Max. Value x 1.2
Reverse Current	I _R	5V	Testing Max. Value ≧ Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking



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- 2) For the purpose of product improvement, the specifications, characteristics and technical data described in the data sheets are subject to change without prior notice. Therefore it is recommended that the most updated specifications be used in your design.
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- 4) The products that have been described to this catalog are manufactured so that they will be used for the electrical instrument of the benchmark (OA equipment, telecommunications equipment, AV machine, home appliance and measuring instrument).
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